

INTENDED FOR USE BY PROFESSIONAL EQUIPMENT OPERATORS

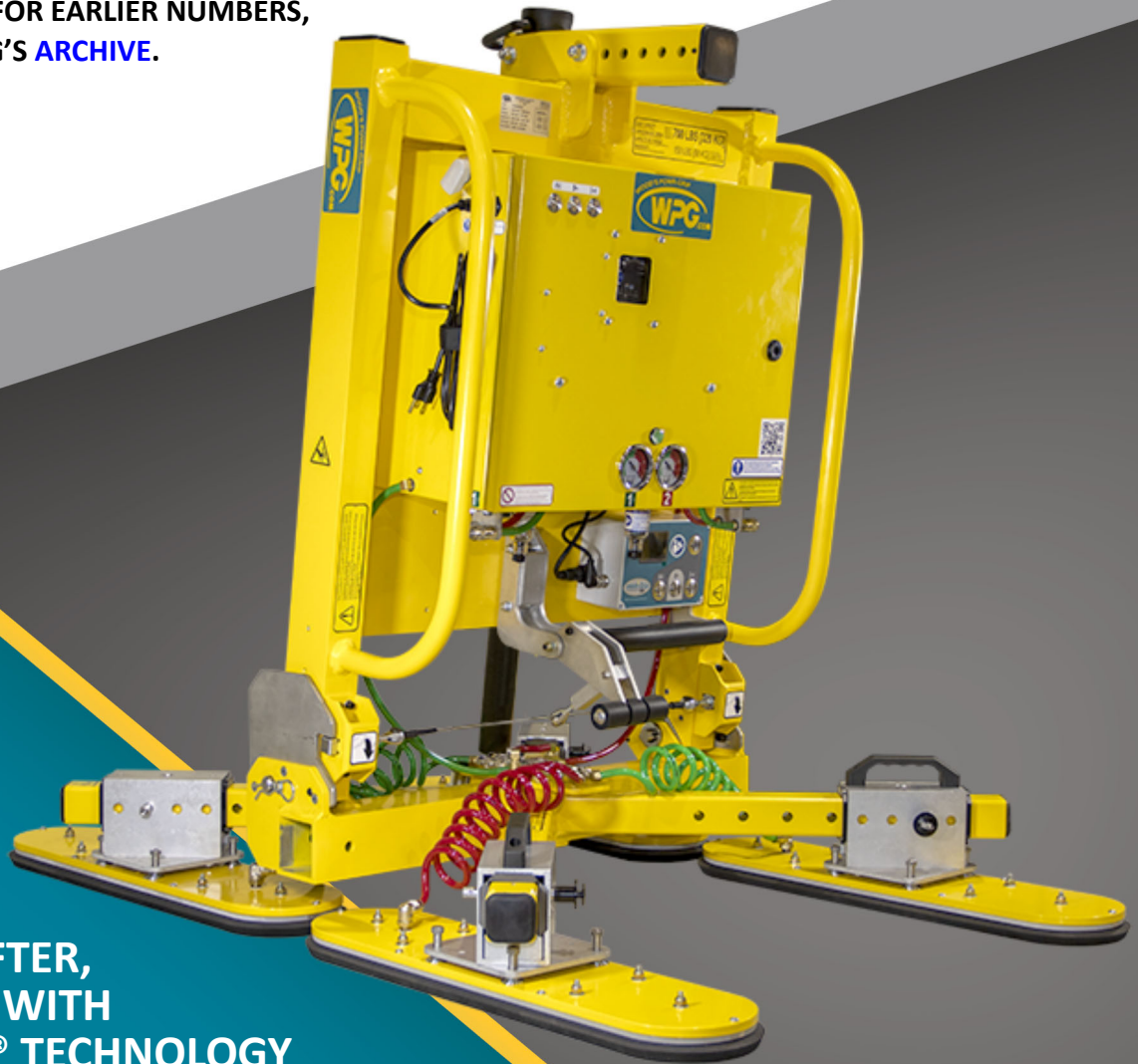
# OPERATING INSTRUCTIONS



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 **READ AND UNDERSTAND BEFORE  
OPERATING THIS EQUIPMENT**

APPLICABLE TO SERIAL NUMBERS 20221008  
AND LATER. FOR EARLIER NUMBERS,  
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**CLADDING LIFTER,  
DC-VOLTAGE, WITH  
INTELLI-GRIP® TECHNOLOGY**  
(Available with REMOTE CONTROL SYSTEM)

Model number: MTCL6625DC3

Original Instructions © Wood's Powr-Grip Co., Inc.









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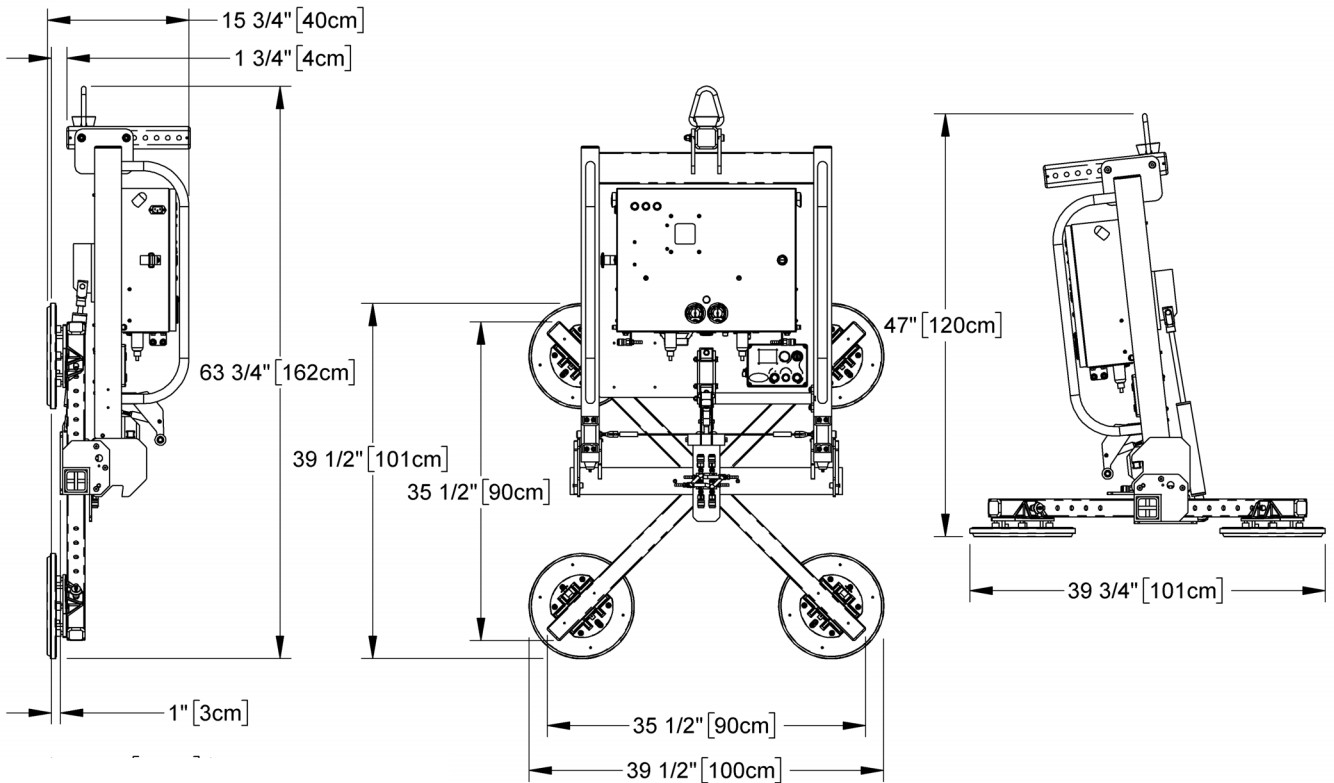
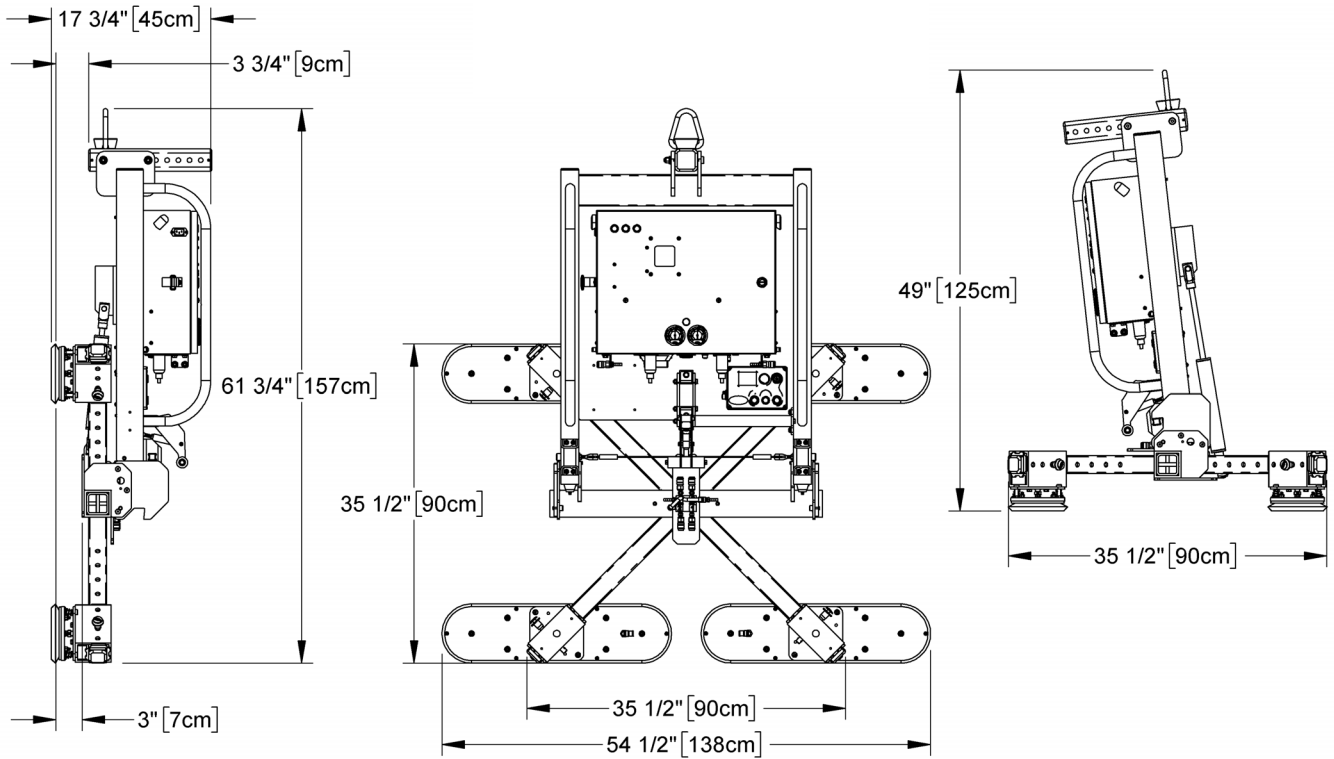
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# SPECIFICATIONS

|  |  |              |  |               |
|--|--|--------------|--|---------------|
| <b>Product Description</b>   | Designed for use with hoisting equipment, MTCL-DC3 lifters support loads using vacuum and manipulate loads using manual 90° tilt motions.  |              |  |               |
| <b>Model Number</b>  | MTCL6625DC3  |              | MTCL-DC3<br>with VPFS10T Vacuum Pad Conversion Kit                 |               |
| <b>Vacuum Pads</b>   | Six with nominal dimensions<br>of 6" x 25" [15 cm x 64 cm] (Model VPFS625) <sup>1</sup>  |              | Eight 10" [25 cm] nominal diameter<br>(Model VPFS10T) <sup>2</sup> |               |
| <b>Pad Spread<sup>3</sup></b><br><i>(to outer edges)</i>   | Length   | Width        | Length   | Width         |
| <b>Minimum</b>   | 37" [94 cm]  | 17" [43 cm]  | 23¾" [60 cm]   | 23¾" [60 cm]  |
| <b>Maximum w/o Extensions</b>  | 56" [142 cm]   | 56" [142 cm] | 39½" [101 cm]  | 39½" [101 cm] |
| <b>Maximum w/Extensions</b>  | 195¾" [497 cm]   | 37" [94 cm]  | 179½" [456 cm]   | 39½" [101 cm] |
|  <b>Lifter Weight</b>                     | 245 lbs [112 kg]   |              | 253 lbs [115 kg]   |               |
| <b>With Extensions</b>   | 360 lbs [164 kg]   |              | 368 lbs [167 kg]   |               |
|  <b>Maximum Load Capacity<sup>4</sup></b> |  |              |  |               |
| <b>Per pad</b>   | 150 lbs [68 kg]  |              |  |               |
| <b>Total with 4 pads</b>   | 600 lbs [270 kg]   |              |  |               |
| <b>Total with all pads</b>   | 700 lbs [320 kg]   |              |  |               |
| <b>Power System</b>  | 12 volts DC, 10 amps   |              |  |               |
| <b>Battery Capacity</b>  | 35 amp-hours   |              |  |               |
|  <b>Tilt Capability</b>                   | Manual, 90°, with automatic latching in vertical or horizontal position (when required)  |              |  |               |
|  <b>Product Options</b>                  | <i>Available</i> with Remote Control System – FCC, CE, IC, RSM and ACMA compliant <sup>5</sup><br><i>Available</i> with VPFS10T Vacuum Pad Conversion Kit.<br>See separate instructions about other options. |              |  |               |
|  <b>Operating Elevation</b>             | Up to 6,000' [1,828 m]   |              |  |               |
|  <b>Operating Temperatures</b>          | 32° — 104° F [0° — 40° C]  |              |  |               |
| <b>Service Life</b>  | 16,000 lifting cycles, when used and maintained as intended <sup>6</sup>   |              |  |               |
| <b>Software Version</b>  | Intelli-Grip® 7.0  |              |  |               |
| <b>ASME Standard BTH-1</b>   | Design Category "B", Service Class "0"   |              |  |               |
| <b>Troubleshooting Guide</b>   | <a href="#">TST-016_GENERIC_LEAK_TEST_rev_2014-086</a>   |              |  |               |

- 1..... Standard with replaceable pad inserts for rough or textured surfaces (see "REPLACEMENT PARTS").
- 2..... Standard with replaceable sealing rings for rough or textured surfaces (see "REPLACEMENT PARTS").
- 3..... The illustrations under "TO CHANGE THE PAD FRAME CONFIGURATION" show the Pad Spread and Maximum Load Capacity for all approved pad frame configurations.
- 4..... The Maximum Load Capacity is rated at a vacuum of 16" Hg [-54 kPa] on clean, smooth, nonporous flat surfaces with a friction coefficient of 1. Pad compound, load rigidity, strength, surface conditions, overhang, angle, center of gravity and temperature can also affect the lifting capacity. A "qualified person" should evaluate the effective lifting capacity for each use (see definition under "Rated Load Test").
- 5..... "RSM and "ACMA compliant" means that the remote control system is eligible for the Regulatory Compliance Mark (RCM).
- 6..... Vacuum pads, filter elements and other wear-out items are excluded.

# SPECIFICATIONS



*Note: A model MTCL-DC3 with standard VPFS625 vacuum pads (top) and optional VPFS10T vacuum pads (bottom) is shown.*

# SAFETY



Wear personal protective equipment that is appropriate for the load material. Follow trade association guidelines.



Do not remove or obscure safety labels.



Do not make any modifications to the lifter. Modifying the lifter will void the Limited Warranty.



Use the lifter only in an approved "OPERATING ENVIRONMENT" (see "INTENDED USE").



Make sure to consider all possible effects of "INDIRECT LOADING" on lifting capacity (see "INTENDED USE").



Do not use a lifter that is damaged, malfunctioning, or missing parts.



Do not use a lifter if the sealing edge of any vacuum pad is cut or otherwise damaged.



Do not use a lifter to lift cracked or broken glass.



Do not exceed the Maximum Load Capacity or lift loads the lifter is not designed for (see "INTENDED USE").



Do not use a lifter if the Maximum Load Capacity or any safety label appears to be missing or obscured.



Make sure the contact surfaces of the load and vacuum pads are clean before attaching the lifter (see "MAINTENANCE").



Position the vacuum pads correctly on the load before lifting (see "OPERATION").



Do not lift a load if any vacuum indicator shows inadequate vacuum.



Keep unauthorized personnel away from the lifter, to avoid injury in case of an unintended load release.



Do not touch the vacuum release controls during a lift.



Do not allow people to ride on the lifter or the load.



Do not lift a load higher than necessary or leave suspended loads unattended.



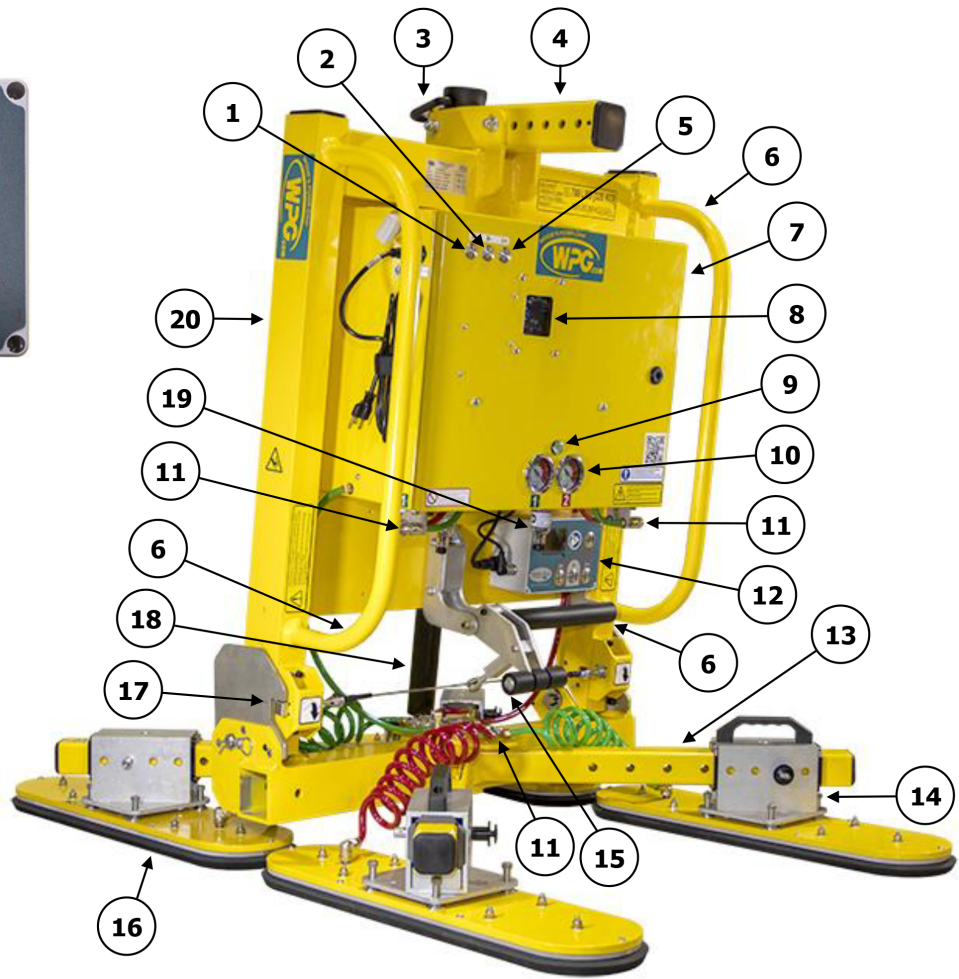
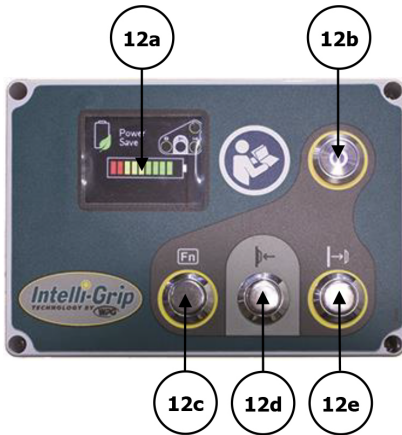
Do not position a loaded or unloaded lifter over people.



Before servicing a powered lifter, place the power control in the inactive position and, when possible, disconnect the power source.

# OPERATING FEATURES

Features shown here are underlined> on their first appearance in each section following.



- |     |  |     |                                 |     |                            |
|-----|--|-----|---------------------------------|-----|----------------------------|
| 1   | “FUNCTION” BUTTON  | 2   | “ATTACH” BUTTON                 | 3   | LIFT POINT                 |
| 4   | ADJUSTABLE LIFT POINT TUBE   | 5   | “RELEASE” BUTTON                | 6   | CONTROL HANDLE             |
| 7   | Enclosure with <u>VACUUM PUMPS</u> , CIRCUIT BOARD AND <u>VACUUM SENSORS</u> | 8   | BATTERY CHARGER WINDOW          | 9   | VACUUM LIFT LIGHT          |
| 10  | VACUUM GAUGES  | 11  | QUICK CONNECTORS                | 12  | INTELLI-GRIP® CONTROL UNIT |
| 12a | LCD SCREEN with BATTERY GAUGE  | 12b | “POWER” BUTTON                  | 12c | “FUNCTION” BUTTON          |
| 12d | “ATTACH” BUTTON  | 12e | “RELEASE” BUTTON                | 13  | PAD FRAME                  |
| 14  | MOVABLE PAD MOUNT  | 15  | TILT CONTROL LEVER              | 16  | VACUUM PAD                 |
| 17  | TILT LATCH   | 18  | TILT DAMPER                     | 19  | AIR FILTER                 |
| 20  | LIFT BAR   |     | Not shown: PAD FRAME EXTENSIONS |     |                            |

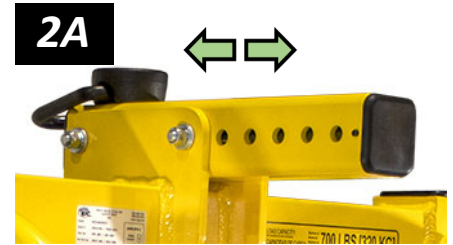
*Note: A standard MTCL6625DC3 is shown. Although some of the following photos do not show this specific lifter, they all illustrate how this kind of lifter functions.*

For information about specific parts, see [“REPLACEMENT PARTS”](#) and/or any separate instructions for Product Options.



# ASSEMBLY

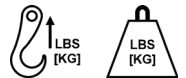
- 1) Remove all lifter restraints and save them with the shipping container for future use.
- 2) Position the adjustable lift point tube (fig. 2A) to optimize the hang angle of the lifter and load:



- 2.1) Remove both retaining bolts.
- 2.2) Reposition the adjustable tube as needed.
- 2.3) Reinstall the retaining bolts and tighten them securely.

- 3) Suspend the lifter from appropriate hoisting equipment:

- 3.1) Select a crane and/or hoist rated for the Maximum Load Capacity plus the Lifter Weight.



*Note: Any lifter use must comply with all statutory or regulatory standards for hoisting equipment in your region.*

- 3.2) Disengage the tilt latches (see “[Operating the Tilt Latches](#)”) and raise the lift bar.

**! Make sure lift bar latches in vertical orientation.**

- 3.3) Attach the hoisting hook to the lift point (fig. 3A).

**! Make sure hook has restraining latch (arrow in fig. 3A).**

3A



3B



Use rigging (fig. 3B) as needed to make sure the hook does not interfere with the load.

**! Only use rigging rated for Maximum Load Capacity plus Lifter Weight.**

- 3.4) Use the hoisting equipment to remove the lifter from the shipping container. Avoid damaging the vacuum pads.

- 4) Assemble the pad frame for optimal load support (see next section).

*Note: If the lifter is equipped with optional VPFS10T vacuum pads, remove the pad covers (fig. 4A) and save them for future use.*

4A



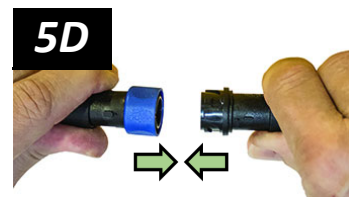
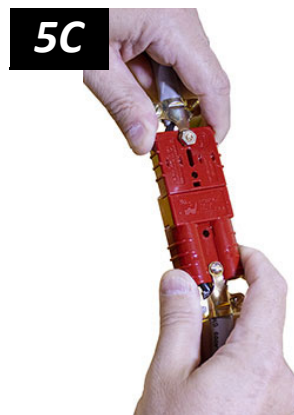
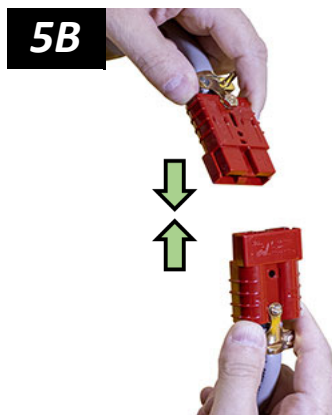
# ASSEMBLY

5) Connect the electrical connectors:

5.1) Use a flathead screwdriver to open the enclosure door. (arrow in fig. 5A).



5.2) Connect the connectors for the battery (figs. 5B-C) and the battery charger (figs. 5D-E.)



*Note: Make sure the AC plug for the battery charger is connected, as well (figs. 5F-G).*



6) Install the 9-volt battery for the notification buzzer as directed in the “[NOTIFICATION BUZZER BATTERY REPLACEMENT](#)”.

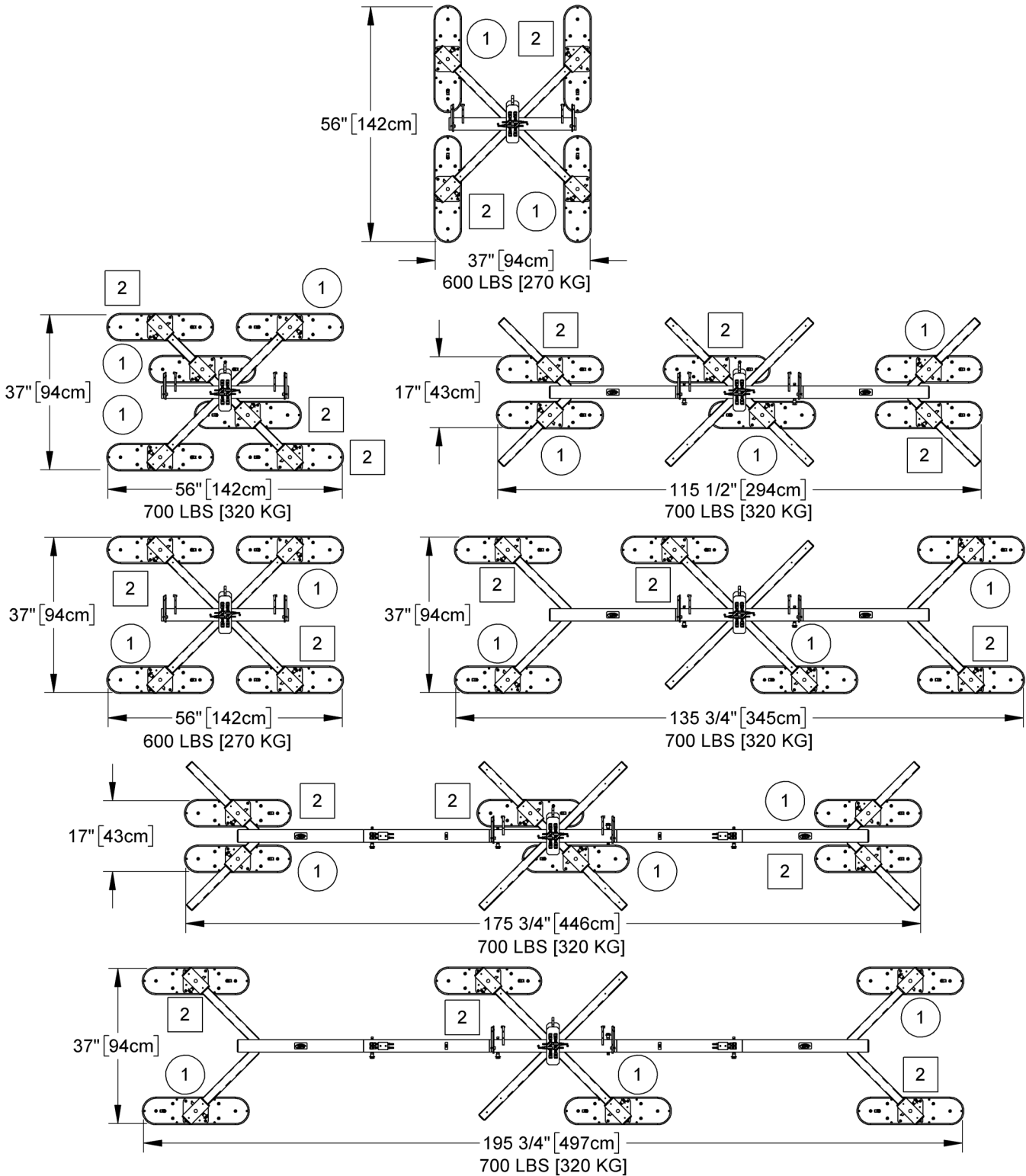
*Note: The battery holder is located next to the buzzer (fig. 6A).*



7) Perform tests as required under “[TESTING](#)”.

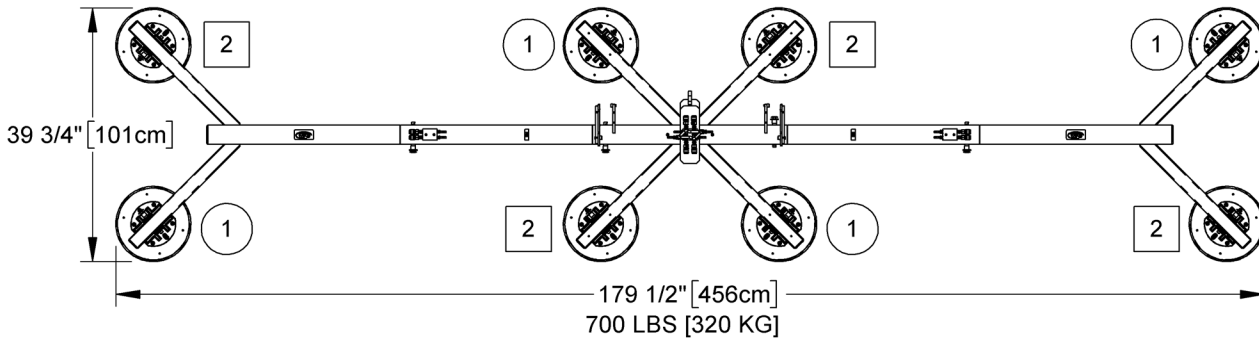
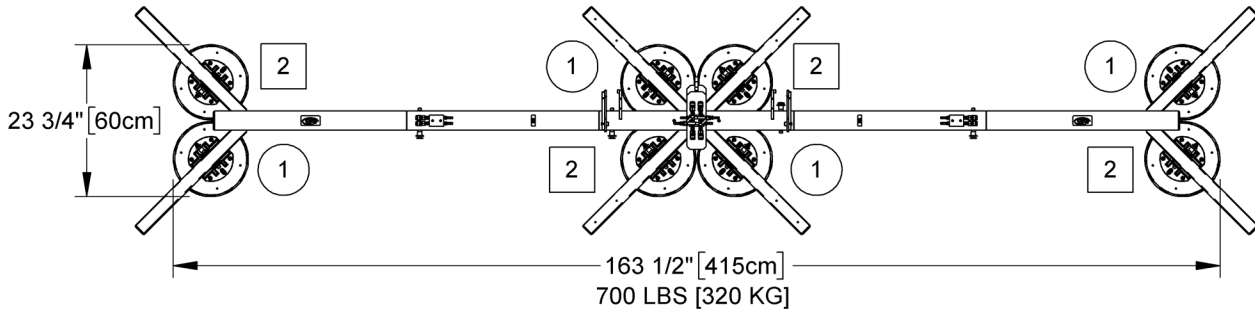
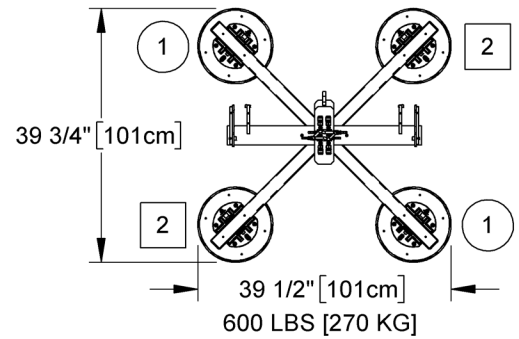
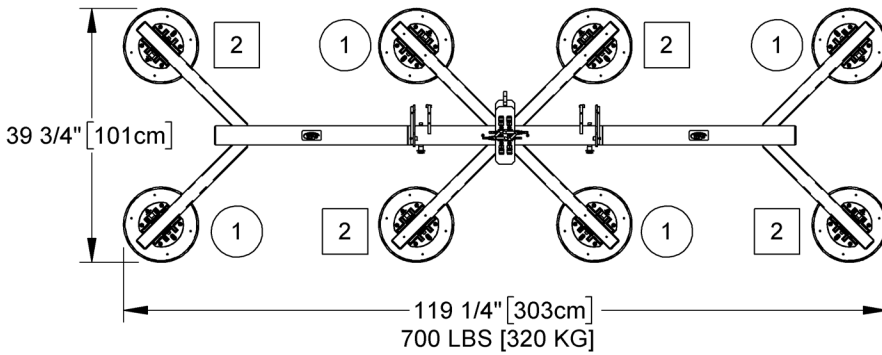
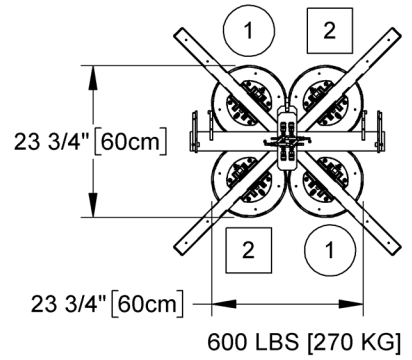
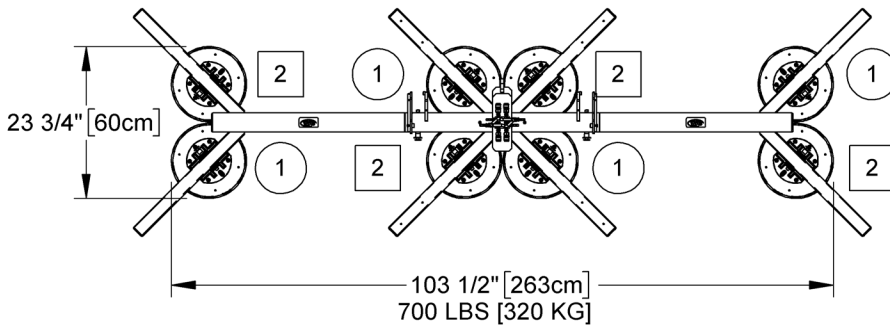
# ASSEMBLY

## TO CHANGE THE PAD FRAME CONFIGURATION



*Note: Standard VPFS625 vacuum pads are shown.*

# ASSEMBLY



*Note: Optional VPFS10T vacuum pads are shown.*

# ASSEMBLY

Various pad frame configurations enable the lifter to match different load dimensions and weights. The illustrations on the two preceding pages show all approved configurations.

**Caution:** Connect the vacuum pads to the 2 circuits of the dual vacuum system (marked "1" and "2" in the preceding illustrations):

- 1) Choose an approved configuration, to maximize support across the load surface and to minimize load overhang (see "LOAD CHARACTERISTICS").



**Use only approved pad frame configurations.**

- 2) Install or remove pad frame extensions and reposition or remove movable pad mounts as needed (see next section):

- To support the maximum load weight, you must install the Y-shaped pad frame extensions and all vacuum pads on the pad frame and connect all vacuum hoses to the vacuum pads, using the quick connectors (see "Connecting/Disconnecting Vacuum Hoses").



**Securely position vacuum hoses to avoid damage during lifter operation.**

- To support larger load dimensions, you must also install the straight pad frame extensions on the pad frame.

- To support smaller weights and dimensions, you may remove some of the frame extensions or vacuum pads, and disconnect the corresponding vacuum hoses (see "Connecting/Disconnecting Vacuum Hoses"), **provided that the lifter still has sufficient capacity to support the load in question.**<sup>1</sup>



**Removing or disconnecting any vacuum pad reduces lifting capacity.**

1..... Whenever a quick connector is disconnected, the corresponding vacuum pad does not contribute to the lifting capacity, whether or not the pad is mounted on the pad frame.

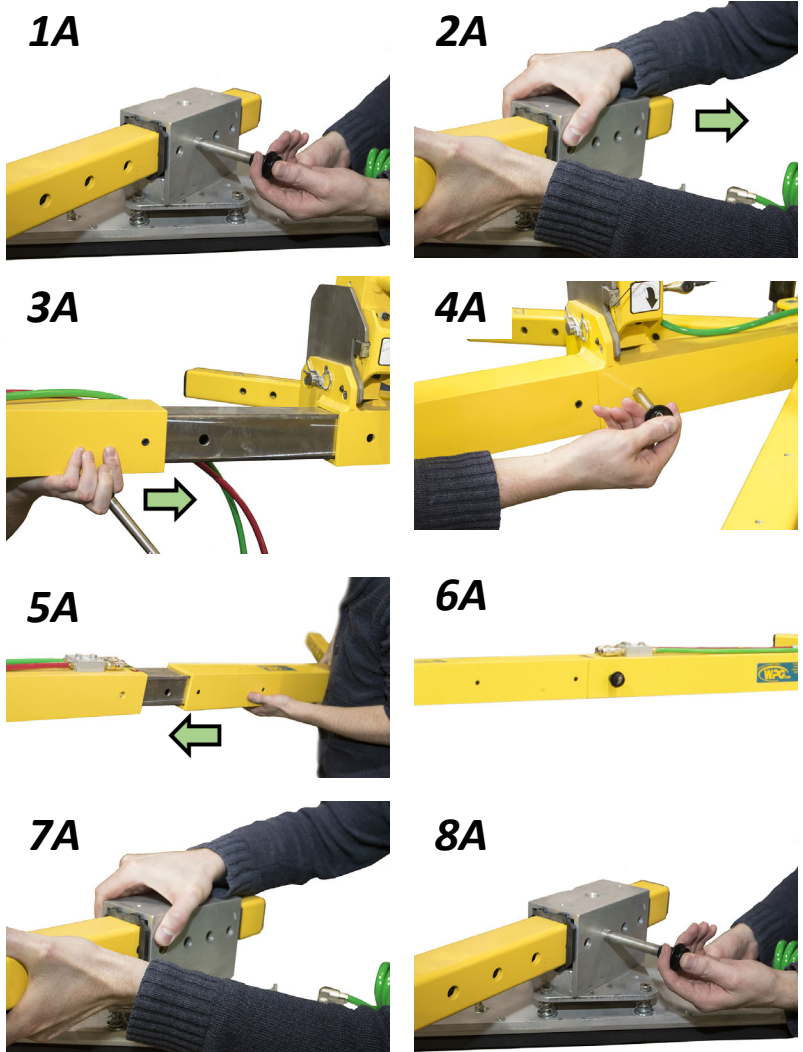
# ASSEMBLY

## Installing/Removing Pad Frame Extensions and Repositioning Pads



**Always install VPFS625 vacuum pads parallel to one another, to avoid accidental load release (see configuration illustrations at the start of this section).**

- 1) Remove the cotterless hitch pin that secures a movable pad mount to the pad frame (fig. 1A).
- 2) Remove the vacuum pad from the pad frame (fig. 2A) and, if necessary, disconnect the vacuum hose.
- 3) Insert a straight or Y-shaped pad frame extension into the pad frame (fig. 3A) and connect the corresponding vacuum hoses.
- 4) Insert a cotterless hitch pin to secure the frame extension (fig. 4A).
- 5) If a straight extension was installed in step 3, insert a Y-shaped extension into the straight extension (fig. 5A) and connect the corresponding vacuum hoses.
- 6) Insert a cotterless hitch pin to secure the frame extension (fig. 6A).
- 7) Position the pad mount on the pad frame (fig. 7A) and, if necessary, reconnect the vacuum hose.<sup>1</sup>
- 8) Insert a cotterless hitch pin to secure the pad mount (fig. 8A).

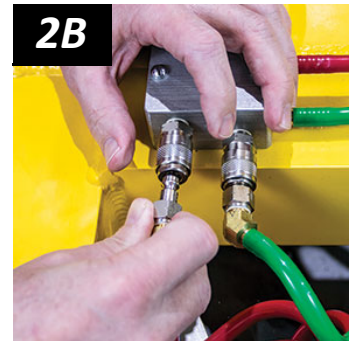
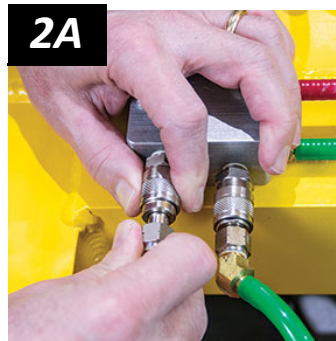
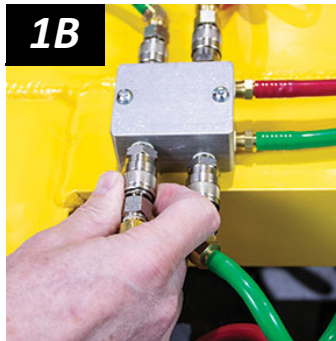
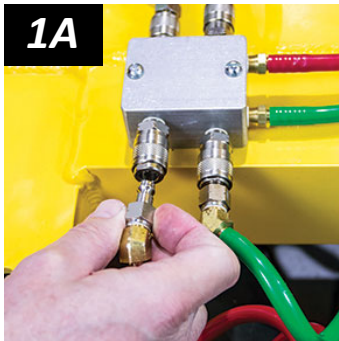


*Notes: Repeat or reverse these steps to configure the pad frame as needed. Store removed components in a clean, dry location.*

<sup>1</sup>..... Each pad mount can be rotated 180° to allow for optimal hose routing.

# ASSEMBLY

## Connecting/Disconnecting Vacuum Hoses



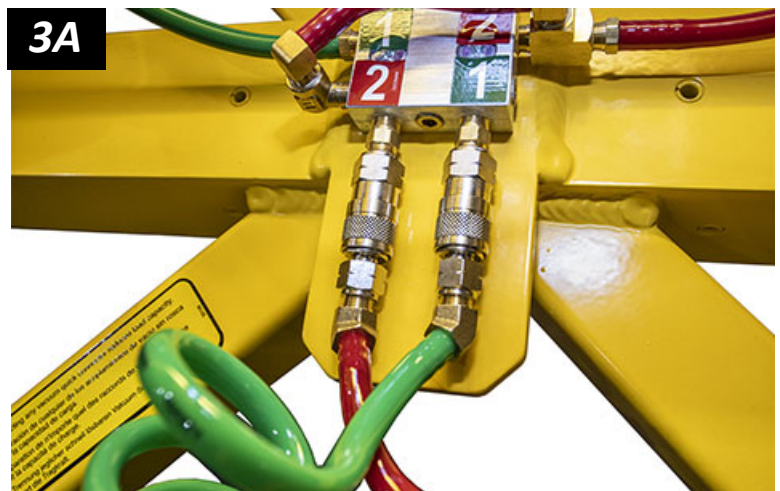
To *connect* a vacuum hose, push the male and female ends of the quick connector together until they lock (fig. 1A-B).

To *disconnect* a vacuum hose, move the release ring on the female end until the quick connector separates (fig. 2A-B).

**!** *Make sure quick connectors seal completely and all vacuum hoses function correctly (see “Vacuum Test”).*

Make sure all hoses are connected correctly: Green hose to circuit 1 and red hose to circuit 2 (fig. 3A).

*Note: Some configurations will require a hose to cross over another hose (arrow in fig. 3A), in order to connect to the correct circuit on the manifold.*



*Note: Quick connectors needed for some configurations are located directly below the enclosure on each side (circled in fig. 3B).*



The 2 vacuum gauges are labeled to indicate the related circuits (fig. 4A).

*Note: The gauge face colors do not correspond with the circuit colors.*



# ← INTENDED USE →

## LOAD CHARACTERISTICS

Make sure the vacuum lifter is intended to handle each load according to these requirements:



**Do NOT lift explosives, radioactive substances or other hazardous materials.**



- The load weight must not exceed the Maximum Load Capacity.
- The load must be a single piece of relatively nonporous material with a flat and relatively smooth contact surface.<sup>1</sup> Flexible sealing edges on the vacuum pads can accommodate some surface relief, provided contour changes are not too abrupt. To determine whether the load is too porous or rough, perform the “[Lifter/Load Compatibility Test](#)”.
- The load's contact surface must be able to obtain a friction coefficient of 1 with the lifter's vacuum pads (see “[Pad-to-Load Friction Coefficient](#)”). Otherwise, the capacity should be derated appropriately.
- The load's surface temperature must not exceed the Operating Temperatures.<sup>2</sup>
- The load's *minimum* length and width are determined by the current Pad Spread (see “SPECIFICATIONS”).
- The load's *maximum* length and width are determined by its “[ALLOWABLE OVERHANG](#)”.
- 8" [20 cm] is the allowable thickness at Maximum Load Capacity.<sup>3</sup>



*Note: Standard vacuum pads can stain or deform load surfaces with light colors or soft coatings. Test such surfaces for damaging effects before using the lifter on them.<sup>4</sup>*

---

1..... A “single piece” of material includes curtainwall assemblies, unitized glazing systems and similar construction units.

2..... Vacuum pads made from a heat-resistant rubber compound can enable you to lift loads with higher surface temperatures. Contact WPG or an authorized dealer for more information.

3..... However, the allowable thickness increases as load weight decreases. Contact WPG for more information.

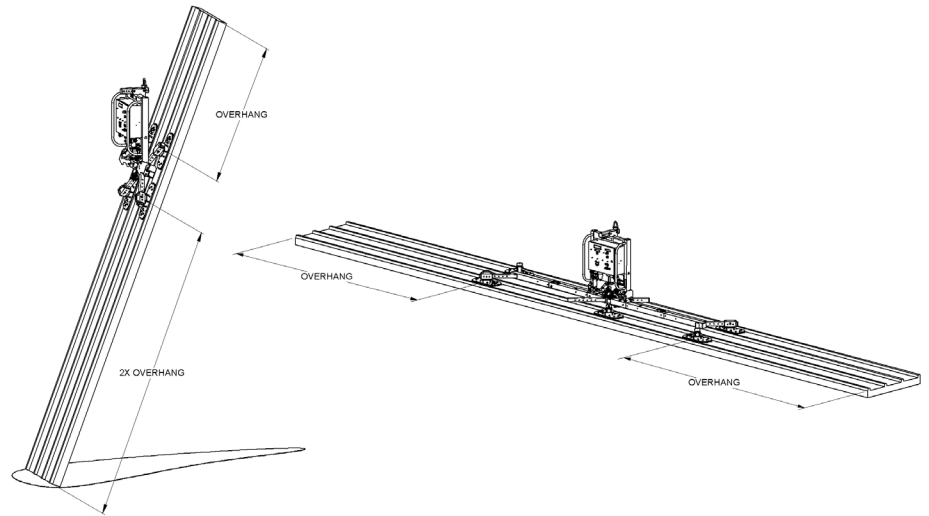
4..... Alternative rubber compounds are available for these purposes. Contact WPG or an authorized dealer for more information.



## ALLOWABLE OVERHANG

| Insulated Metal Panels Thickness |         | Maximum Overhang |       |                  |       |
|----------------------------------|---------|------------------|-------|------------------|-------|
|                                  |         | Mineral Core     |       | PIR/ISO/EPS Core |       |
| 2.0 in                           | 5.1 cm  | 8.0 ft           | 2.4 m | 12.5 ft          | 3.8 m |
| 2.5 in                           | 6.4 cm  | 9.5 ft           | 2.9 m | 14.5 ft          | 4.4 m |
| 3.0 in                           | 7.6 cm  | 10.0 ft          | 3.0 m | 15.5 ft          | 4.7 m |
| 4.0 in                           | 10.2 cm | 12.0 ft          | 3.7 m | 18.0 ft          | 5.5 m |
| 6.0 in                           | 15.2 cm | 14.5 ft          | 4.4 m | 22.0 ft          | 6.7 m |

Chart recommendations based of 24 gauge steel faces

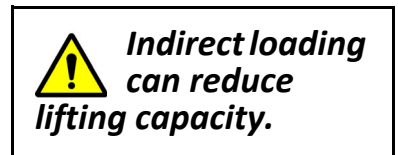


The allowable overhang is the amount of load material that can extend sideways beyond the vacuum pads without breaking or otherwise being damaged. This depends on the load material, its thickness, and the angle of handling. Since every material has different physical properties, the allowable overhang must be evaluated separately for each load type. For insulated metal panels, consult the chart above for allowable overhang recommendations.<sup>1</sup>

## INDIRECT LOADING

Make sure to account for dynamic loading or other inadvertent loading that can negatively affect lifting capacity, such as:

- Weight amplification that results when a loaded vacuum lifter abruptly starts/stops moving, changes direction or bounces up and down (eg, when a telehandler transports a loaded lifter across rough terrain).
- External force that effectively increases the weight of a lifter’s attached load (eg, when a load of sheet material reacts to wind gusts).



<sup>1</sup>..... Contact the panel manufacturer for more detailed information, if needed.

# INTENDED USE

## OPERATING ENVIRONMENT

Make sure the lifter is suitable for each work environment, given the following restrictions:

- This lifter is not intended for any environment that is dangerous to the operator or damaging to the lifter. Avoid environments containing explosives, caustic chemicals and other dangerous substances.

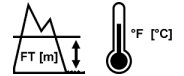


**Never use lifter in dangerous environments.**



**Metal particles and similar environmental contaminants could result in vacuum pump failure.**

- The work environment is limited by the Operating Elevation and Operating Temperatures.<sup>1, 2</sup>



- The lifter is not designed to be watertight. Do not use it in rain or other unsuitable conditions.



**Moisture can reduce lifting capacity.**

## DISPOSAL OF THE LIFTER

After the Service Life of the lifter has ended (see “SPECIFICATIONS”), dispose of it in compliance with all local codes and applicable regulatory standards.

*Note: Special disposal regulations may apply to the battery.*

1..... Although lifter use may be possible at higher elevations, lifting capacity is reduced whenever the lifter is unable to attain vacuum in the green range on the vacuum gauges. Contact WPG for more information.

2..... Special provisions may allow the lifter to operate outside the specified temperature range. Contact WPG for more information.

# OPERATION

## BEFORE USING THE LIFTER

Determine whether the vacuum lifter is capable of each intended task (see “SPECIFICATIONS” and “[INTENDED USE](#)”). Then complete the following preparations:

### Taking Safety Precautions

- Be trained in all industry and regulatory standards for lifter operation in your region.
- Follow trade association guidelines about precautions needed for each load material.



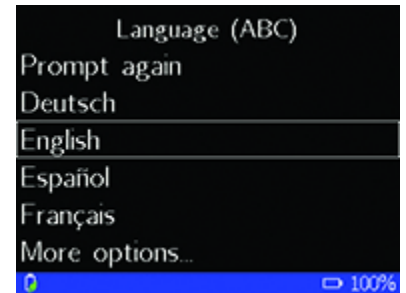
**Read all directions and safety rules before using lifter.**



**Always wear appropriate personal protective equipment.**

### Selecting a Screen Language

When the lifter is powered up for the first time, the [Intelli-Grip® control unit](#) prompts the operator to select a language for the [LCD screen](#). Use the buttons as follows:



- To scroll down, press the “[release](#)” button (|→|).
- To scroll up, press the “[attach](#)” button (|←|).
- To select a language, press the “[function](#)” button (Fn).<sup>1</sup>



*Note: A similar process is used to navigate all menus.*

1..... To change the language again, refer to the “INTELLI-GRIP® OPERATOR MENUS” section of the [SERVICE MANUAL](#).

# OPERATION

## Performing Inspections and Tests

- Follow the “[INSPECTION SCHEDULE](#)” and “[TESTING](#)”.
- Service the 2 [air filters](#) whenever a bowl contains liquid or other contaminates, or an element appears dirty (see “[AIR FILTER MAINTENANCE](#)” in [SERVICE MANUAL](#)).
- Make sure the [notification buzzer](#) is clearly audible at the maximum distance between the operator and the lifter, despite any barriers or obstacles.<sup>1, 2</sup>



**Examine air filters regularly and service when needed.**



**Make sure notification buzzer can be heard over noise at operator position.**

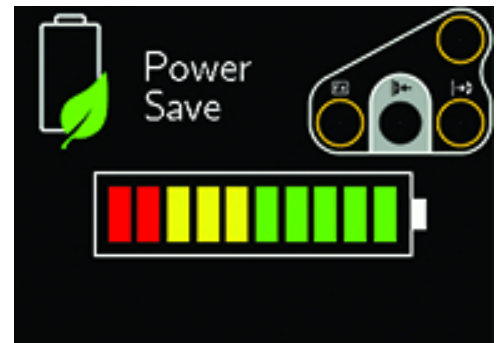
## Checking the 12-Volt Battery



**Always check [battery energy](#) before every lift.**

While the lifter is powered up, a [battery gauge](#) on the [LCD screen](#) displays the current energy level.<sup>3, 4</sup>

- If battery energy is in the red range, discontinue lifter use and charge the battery (see “[12-VOLT BATTERY RECHARGE](#)”).
- If battery energy continues to decrease and you try to attach the lifter to a load, the [notification buzzer](#) will sound continuously and the LCD screen will display “Lockout (low 12V battery)”, along with a diagnostic code (see “[INTELLI-GRIP® DIAGNOSTIC CODES](#)”). In this case, you must charge the battery in order to continue using the lifter.



1..... Maximum buzzer volume is 95 dBA at 2' [60 cm]. If CE or UKCA Standards apply, consult EN 7731 to make sure the notification buzzer is compliant.


2..... The “[Vacuum Test](#)” provides a convenient opportunity to check this.

3..... If the lifter remains in “Power Save” mode for a long time, the pump will run periodically to test the battery.

4..... If the battery charger is connected to an AC power source, the reading on the battery gauge will not be accurate and “Replace 12V battery?” may appear on the LCD screen, because the system cannot accurately evaluate the battery.

# OPERATION

## Preparing to Use the Remote Control System

 The optional radio transmitter (fig. 1A) and radio receiver enable you to activate the lifter's "attach" and "release" functions at distances up to 250' [76 m], provided you have a clear and direct view of the lifter and its status indicators.

To operate a lifter remotely, follow these safety rules:

- Visually verify the status of the lifter and load prior to lifting.



***Make sure nearby personnel are aware of intended remote control actions.***

- Monitor the lifter at all times to make sure it is functioning as intended.<sup>1</sup>
- Be sure the load is lowered and supported correctly before releasing it (see following sections).

Note: To prevent any radio transmission, press the emergency disconnect button.<sup>2</sup>

**1A**



- 1 EMERGENCY DISCONNECT BUTTON
- 2 TRANSMISSION INDICATOR LIGHT
- 3 "RELEASE" BUTTON
- 4 "ATTACH" BUTTON
- 5 POWER/"FUNCTION" BUTTON

1..... The Remote Control System is designed to prevent multiple lifters from responding. Nevertheless, radio-controlled lifters should be tested to make sure each transmitter controls only one lifter.

2..... To reset the emergency disconnect button, twist the button clockwise and allow it to spring outward to its original position.

# OPERATION

## TO ATTACH THE PADS TO A LOAD

Make sure that the contact surfaces of the load and vacuum pads are clean (see “[Pad Cleaning](#)”).




## Positioning the Lifter on the Load

1) Position the lifter as needed to support the load correctly:

- To install vertically oriented wall panels, the lifter is normally positioned “*above center*” (fig. 1A).

Center the pad frame from left to right on the load, and position the vacuum pads towards what will be the top end while lifting.

 **When lifter is above center, lock out tilt latches.**

Make sure the tilt latches are locked out, to avoid unexpected load release and lifter damage (see “[TO TILT THE LOAD](#)”).

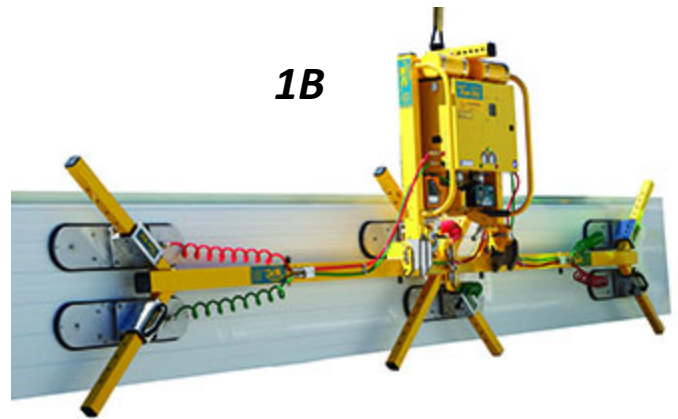
1A



# OPERATION

- To install roof panels and horizontally oriented wall panels, the lifter must be positioned “on center” (fig. 1B).

Center the pad frame to within 2" [5 cm] of the load center, to avoid unexpected tilt and lifter damage.<sup>1</sup>



- 2) Make sure that all vacuum pads will fit on the load and will be loaded evenly. Consult the Per-Pad Load Capacity.

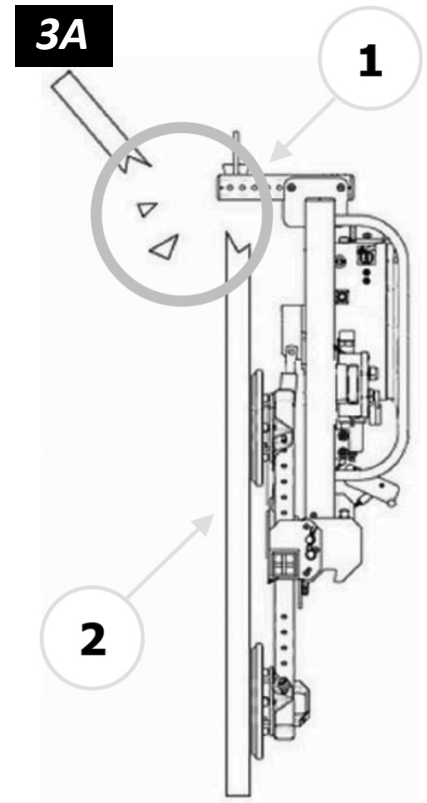


- 3) Place the vacuum pads in contact with the load surface.



**Avoid interference between lift point and load.**

*Note: Position the adjustable lift point tube (item 1 in fig. 3A) as needed to avoid interference with the load (item 2 in fig. 3A) when lifted or tilted (see “ASSEMBLY”). Failure to do so could damage the lifter and load (circled in fig. 3A), or result in an unexpected load release.*



1..... The lifter is designed to handle the maximum load weight when the load’s center of gravity is positioned within 2" [5 cm] of the pad frame’s center point. Uncentered loads may tilt unexpectedly.


# OPERATION

## Powering up the Lifter

Press the lifter's power button (⏻ — fig. 1A). The vacuum pump will run for a few seconds, as a normal function of the Intelli-Grip® self-diagnostics.

The lifter automatically tests the 9-volt battery for the notification buzzer each time the lifter is powered up. When this battery runs down, the LCD screen displays “Replace 9V battery?” and the buzzer chirps once per minute. Replace the battery as needed (see “[NOTIFICATION BUZZER BATTERY REPLACEMENT](#)”).



 To use the optional Remote Control System, briefly hold the power button (⏻ — fig. 1B) on the radio transmitter to activate it.<sup>1</sup>

*Note: When you hold any button on the transmitter, the transmission indicator light flashes green if the transmitter is activated.*



## Sealing the Pads on the Load

Press the lifter's “attach” button (⏪ — fig. 1C).<sup>2</sup>

 **Keep “attach” function activated throughout lift.**




1..... The radio transmitter turns off automatically after a period of inactivity.

2..... In addition to the button on the Intelli-Grip® control unit, the corresponding button on the enclosure may be used alternatively (see “[OPERATING FEATURES](#)”).



# OPERATION

 To use the optional Remote Control System, press the “attach” button (← — fig. 1D) on the radio transmitter.

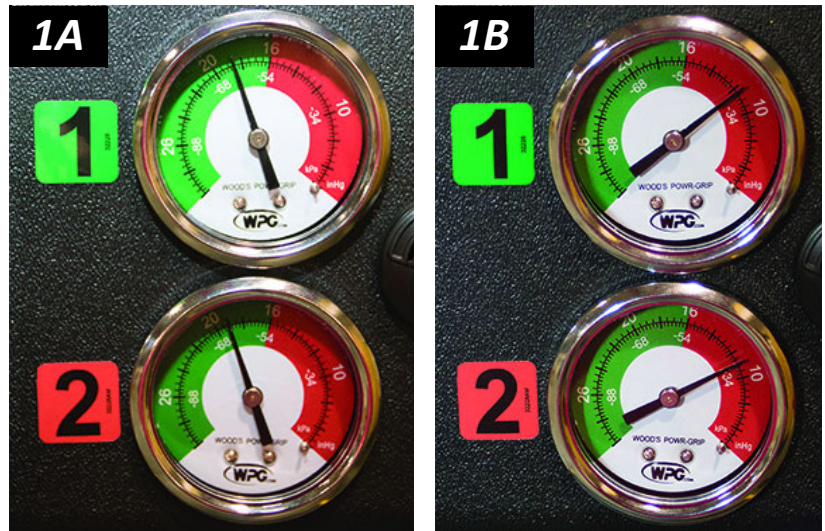


The vacuum pump will run until the vacuum pads seal completely. If the lifter takes too long to attach, the notification buzzer chirps and the LCD screen displays “Vacuum not increasing normally”, along with a diagnostic code (see [“INTELLI-GRIP® DIAGNOSTIC CODES”](#)). In this case, press the lifter firmly against the load to help the pads begin to seal.<sup>1</sup>

## Reading the Vacuum Gauges

The 2 vacuum gauges of the dual vacuum system show the current vacuum level in positive inches of Hg and negative kPa:

- **Green range** ( $\geq 16$ " Hg [ $\leq -54$  kPa]): Vacuum level is sufficient to lift the maximum load weight (fig. 1A).
- **Red range** ( $< 16$ " Hg [ $> -54$  kPa]): Vacuum level is **not** sufficient to lift the maximum load weight (fig. 1B).<sup>2</sup>



If it takes more than 5 seconds for the vacuum level to reach 5" Hg [-17 kPa] on either vacuum gauge, press on any vacuum pad that has not yet sealed.

Once the pads have sealed, the lifter should be able to maintain sufficient vacuum for lifting, except when used above the maximum Operating Elevation.<sup>3</sup> If it does not, perform the [“Vacuum Test”](#).

1..... Although a vacuum pad may become distorted during shipping or storage, this condition should correct itself with continued use.

2..... The gauge face colors do not correspond with the circuit colors.

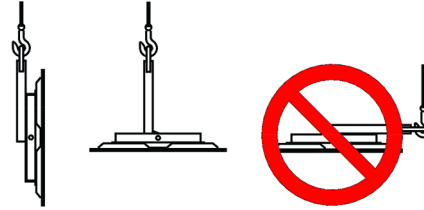
3..... If the lifter is used above the maximum Operating Elevation (see [“SPECIFICATIONS”](#)), it may not be able to maintain sufficient vacuum for lifting. Contact WPG for more information.

# OPERATION

## To Lift and Move the Load



***Lift bar must be vertical to lift load.***



## Interpreting the Lift Light



When vacuum is sufficient to lift the Maximum Load Capacity, the vacuum lift light turns *on* automatically and the vacuum pump turns *off* temporarily, to conserve battery energy.



***Never lift load unless lift light is illuminated, because premature lifting could result in load release and personal injury.***

## Monitoring Vacuum Indicators

Monitor the vacuum lift light and both vacuum gauges throughout the entire lift (fig. 1A).



***Make sure all vacuum indicators remain completely visible.***

The vacuum pump turns on and off to overcome any leakage. However, if the leak rate is greater than normal, the notification buzzer chirps and the LCD screen displays the message “Vacuum decrease on circuit #”, along with a diagnostic code (see “[INTELLI-GRIP® DIAGNOSTIC CODES](#)”).<sup>1</sup> Such leaks can cause the battery to be discharged more quickly.

***If the vacuum pump is unable to overcome leakage***, the notification buzzer sounds continuously, the lift light turns off, and the LCD screen displays the message “INSUFFICIENT VACUUM!”, along with a diagnostic code (see “[INTELLI-GRIP® DIAGNOSTIC CODES](#)”). If this happens:

- 1) Keep everyone away from a suspended load until it can be safely lowered to a stable support.



***Stay clear of any suspended load while indicators warn of insufficient vacuum.***



1..... Automatic leak detection is **not** a substitute for performing the “[Vacuum Test](#)”, required by the “[INSPECTION SCHEDULE](#)” and “[TESTING](#)”. Sensitivity of leak detection can be adjusted (see “[INTELLI-GRIP® OPERATOR MENUS](#)” in [SERVICE MANUAL](#)).

# OPERATION

- 2) Stop using the lifter until the cause of the vacuum loss can be identified: Conduct the “[Pad Inspection](#)” and perform the “[Vacuum Test](#)”.
- 3) Correct any faults before resuming normal operation of the lifter.

## Controlling the Lifter and Load

When the lifter is ready, use the hoisting equipment to raise the lifter and load as needed.

Use a control handle (circled in fig. 1A) to keep the lifter and load in the required position.

Once there is enough clearance, you may move the load as required.

If the lifter is positioned “*above center*” on a load in the flat orientation, failure to lock out the tilt latches could result in an unexpected load release or damage to the lifter (see “[TO TILT THE LOAD](#)”).

If the load is positioned “*on center*”, the load can be tilted as required once there is enough clearance (see “[TO TILT THE LOAD](#)”).

## In Case of a Power Failure

In the event of a battery failure or electrical system failure, the notification buzzer will sound continuously.

Although the vacuum reserve tanks are designed to support the load for at least 5 minutes without power, this depends on many factors, including the “[LOAD CHARACTERISTICS](#)” and the condition of vacuum pads (see “[VACUUM PAD MAINTENANCE](#)”).

If a power failure occurs, keep everyone away from a suspended load until it can be lowered safely to a stable support. Correct any faults before resuming normal operation of the lifter.



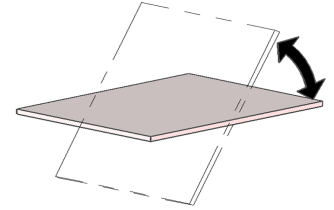
**Stay clear of any suspended load during power failure.**

# OPERATION

## TO TILT THE LOAD



**Make sure load is positioned correctly on lifter (as previously directed).**



- 1) Make sure the load has enough clearance to tilt without contacting anyone or anything.
- 2) Use the control handles, control lines or other appropriate means to keep the load under control at all times.
- 3) Follow the appropriate procedure:

## Tilting Loads When Lifter is Positioned “Above Center”



**When lifter is “above center”, lock out tilt latches.**

Make sure the tilt latches are locked out (fig. 1A — see “[Operating the Tilt Latches](#)”), to avoid an unexpected load release and damage to the lifter or load.



The load will automatically tilt from the flat position to the upright position when lifted.

To tilt the load from the upright position to the flat position, use hoisting equipment to lower the load until its lower edge is adequately supported. Then move the lifter forward and downward until the load reaches the flat orientation.

## Tilting Loads When Lifter is Positioned “On Center”

Disengage the tilt latches (see “[Operating the Tilt Latches](#)”) and prepare for a slight surge of motion as the load begins to tilt. Lift upward or press downward on the pad frame to tilt the load as required (fig. 2A). Continue to apply pressure as needed to maintain load orientation.



# OPERATION

A load with overhang may force you to release the pad frame as the load approaches the flat position. In this case, use hand cups, control lines or other appropriate means to control the load.

## Operating the Tilt Latches

The pad frame automatically latches in place when the load reaches either the upright or the flat position, unless the tilt latches are locked out.

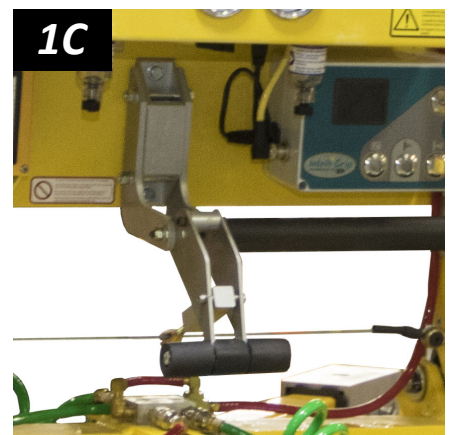
If you want the tilt latches to function automatically, push the tilt control lever *part of the way* upward (fig. 1A). Begin to tilt the load and then release the control lever.<sup>1</sup>



If you want to **lock out** the tilt latches, so that they will *not* engage at any time during the tilt, push the tilt control lever *all the way* upward until it locks in the disengaged position (fig. 1B).



Whenever tilt is not required, keep the tilt latches engaged (fig. 1C) to prevent load damage or personal injury.



1..... Automatic latching can be defeated by continuing to hold the control lever so that the tilt latches do not engage.

# OPERATION

## TO RELEASE THE PADS FROM THE LOAD



***Make sure load is at rest and fully supported before releasing vacuum pads.***

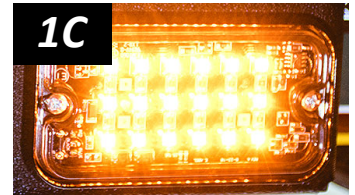
- 1) Hold the “function” button (Fn) — fig. 1A) and the “release” button (↵) — fig. 1A).<sup>1</sup> If the vacuum seal does not break, follow the directions on the LCD screen.



To use the optional Remote Control System, hold the “function” button (⏏) — fig. 1B) and the “release” button (↵) — fig. 1B) on the radio transmitter.



*Note: The strobe light (fig. 1C) flashes while the “function” or “release” button is held, to show the operator that signals are being transmitted and to warn others that the operator may be releasing the load.*



- 2) Continue to hold the “function” and “release” buttons until the vacuum pads release the load completely. Otherwise, the vacuum lifter will automatically revert to “attach” mode.<sup>2</sup>



***Do not move lifter until pads release completely, because such movement could result in load damage or personal injury.***

After the load is successfully released, the lifter activates the “Power Save” mode automatically.



- 3) Before you lift another load, perform the Every-Lift Inspection (see “[INSPECTION SCHEDULE](#)”).

1..... In addition to the buttons on the Intelli-Grip® control unit, the corresponding buttons on the enclosure may be used alternatively (see “[OPERATING FEATURES](#)”).

2..... A “Timed Release” function can be used to help separate the lifter from the load: Hold the “function” and “release” buttons until a yellow arrow appears on the LCD screen. Then tap the “function” button 2 or more times. This prolongs the release mode for 5 seconds per each additional tap.

# OPERATION

## AFTER USING THE LIFTER

- 1) Press the power button ( , fig. 1A) and the “function” button ( , fig. 1A) to power down the vacuum lifter.

**Caution:** Do not set lifter on surfaces that could soil or damage vacuum pads. If the lifter has VPFS10T pads, protect their sealing rings by making sure each pad rests on an appropriate spacer.



- 2) Place stable supports under the center of the pad frame and the pad frame extensions, as needed.
- 3) Use the hoisting equipment to lower the lifter gently onto a stable support. Then detach the hoisting hook from the lift point.
- 4) To transport the lifter, secure it in the original shipping container with the original restraints or equivalent.

## Storing the Lifter

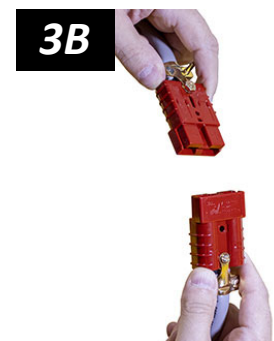
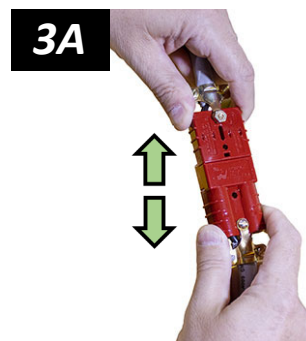
- 1) Use the covers supplied to keep the vacuum pads clean (fig. 1B).

**CE/UKCA** – To prevent the lifter from tipping over on relatively horizontal surfaces, place the vacuum pads facedown on a clean, smooth, flat surface. Then lower the lift bar and place a support under the lift point.



- 2) Charge the battery completely and repeat every 6 months (see “[12-VOLT BATTERY RECHARGE](#)”).
- 3) Disconnect the electrical connectors (figs. 3A-B) to prevent battery discharge.
- 4) Store the lifter in a clean, dry location.

Store the battery between 32° and 70° F [0°–21° C]. Avoid storage above 100° F [38° C].



## Transporting the Lifter


Secure the lifter in the original shipping container with the original shipping materials or equivalent.

# INSPECTIONS AND TESTS

## INSPECTION SCHEDULE

Perform inspections according to the following frequency schedule. If any fault is found, correct it and perform the next most frequent inspection before using the vacuum lifter.

*Note: If a lifter is used less than 1 day in a 2-week period, perform the Periodic Inspection before using it.*

| Action  | Every Lift | Frequent <sup>1</sup><br><small>(Every 20-40 hrs.)</small> | Periodic <sup>2</sup><br><small>(Every 250-400 hrs.)</small> |
|---|------------|--|--|
| Examine <u>vacuum pads</u> for contaminants or damage (see “ <a href="#">Pad Inspection</a> ”).   | ✓          | ✓  | ✓  |
| Examine load surface for contaminants or debris.  | ✓          | ✓  | ✓  |
| Examine controls and indicators for damage.   | ✓          | ✓  | ✓  |
| Examine lifter’s structure for damage.  |            | ✓  | ✓  |
| Examine vacuum system for damage (including <u>vacuum pads</u> , fittings and hoses).   |            | ✓  | ✓  |
| Examine <u>air filters</u> for conditions requiring service (see “AIR FILTER MAINTENANCE” in <a href="#">SERVICE MANUAL</a> ).  |            | ✓  | ✓  |
| Perform “ <a href="#">Vacuum Test</a> ”.  |            | ✓  | ✓  |
| Check for unusual vibrations or noises while operating lifter.  |            | ✓  | ✓  |
|  If the lifter has a Remote Control System, perform “ <a href="#">Remote Control System Test</a> ”.  |            | ✓  | ✓  |
| Examine entire lifter for evidence of: <ul style="list-style-type: none"> <li>• looseness, excessive wear or excessive corrosion</li> <li>• deformation, cracks, dents to structural or functional components</li> <li>• cuts in vacuum pads or hoses</li> <li>• any other hazardous conditions</li> </ul>      |            |  | ✓  |
| Inspect entire electrical system for damage, wear or contamination that could be hazardous, in compliance with all local codes and regulatory standards.<br><b>Caution:</b> Use appropriate cleaning methods for each electrical part, as specified by codes and standards. Improper cleaning can damage parts. |            |  | ✓  |

1..... The Frequent Inspection is also required whenever the lifter has been out of service for 1 month or more.

2..... The Periodic Inspection is also required whenever the lifter has been out of service for 1 year or more. Keep a written record of all Periodic Inspections. If necessary, return the lifter to WPG or an authorized dealer for repair (see “[REGISTRATION AND LIMITED WARRANTY](#)”).



## TESTING

Perform the following test to determine whether or not a load surface is too porous or rough:

### Lifter/Load Compatibility Test<sup>1</sup>

- 1) Make sure the vacuum generating system is functioning correctly (see “[Vacuum Test](#)”).
- 2) Thoroughly clean the load surface and the vacuum pads (see “[Pad Cleaning](#)”).<sup>2</sup>
- 3) Place the load in the upright position on a stable support.
- 4) Attach the vacuum pads to the load as previously directed.
- 5) After the vacuum pump stops running, hold the “function” button ( $\overline{\text{Fn}}$ ) and the “power” button ( $\odot$ ) for at least 5 seconds to power down the vacuum lifter.

*Note: During this time the LCD screen displays “WARNING! Is load attached?”, the notification buzzer chirps rapidly and the strobe light flashes.*

- 6) Raise the load a minimal distance, to make sure it is supported by the lifter.
- 7) Watch each vacuum gauge: **Starting from a vacuum level of 16" Hg [-54 kPa], the lifter must maintain a vacuum level greater than 12" Hg [less than -41 kPa] for 5 minutes.**<sup>3</sup> If not, lifting this load requires additional precautions (eg, a load sling). Contact WPG for more information.
- 8) Lower the load *after* 5 minutes or *before* the vacuum level diminishes to 12" Hg [increases to -41 kPa].



**Take precautions in case load should fall during test.**

1..... The “[Pad-to-Load Friction Coefficient](#)” can affect the outcome of this test.

2..... Contaminated loads can also cause the vacuum pump to run frequently or continuously. Since excessive pumping quickly reduces battery energy, clean the load whenever possible.

3..... Under CE and UKCA requirements, the lifter must maintain a vacuum level **greater than 8" Hg [less than -27 kPa]**.


# INSPECTIONS AND TESTS


Perform the following tests before placing the lifter in service *initially* and *following any repair*, when directed in the “*INSPECTION SCHEDULE*”, or *whenever necessary*:


## Operational Tests


Test all features and functions of the lifter (see “OPERATING FEATURES” and “OPERATION”).

## Vacuum Test

- 1) Clean the face of each vacuum pad (see “*Pad Cleaning*”).
- 2) Use a test load with weight equal to the Maximum Load Capacity, a clean, smooth, nonporous surface and other appropriate “*LOAD CHARACTERISTICS*”.<sup>1</sup> 
- 3) Attach the lifter to the test load as previously directed. After the vacuum pump stops running, the vacuum level should appear in the green range on each of the vacuum gauges.
- 4) Raise the load a minimal distance. Then hold the “function” button (Fn) and the “power” button (⏻) for at least 5 seconds to power down the lifter.<sup>2</sup>

 **Take precautions in case load should fall during test.**
- 5) Watch the vacuum gauges: *The vacuum level should not decrease by more than 4" Hg [-14 kPa] in 5 minutes.*
- 6) Lower the load after 5 minutes or whenever a lifter fails the test, and release the load as previously directed. 

 **Never use lifter that has failed test.**
- 7) Qualified service personnel must correct any fault in the vacuum system before the lifter can be returned to service. 

 **This service must be performed by qualified service personnel.**


1..... The load should have either a flat surface or no more curvature than the lifter is designed for, if any.

2..... During this time, the LCD screen displays “WARNING: Is load attached?”, the notification buzzer chirps and the strobe light flashes.

# INSPECTIONS AND TESTS

## Rated Load Test<sup>1</sup>

The following steps must be performed or supervised by a qualified person:<sup>2</sup>

- 1) Use a test load that weighs 125% ( $\pm 5\%$ ) of the Maximum Load Capacity and has the appropriate “LOAD CHARACTERISTICS”. 
- 2) Attach the vacuum pads to the load as previously directed.
- 3) Position the load to produce the greatest stress on the lifter consistent with “INTENDED USE”.
- 4) Raise the load a minimal distance and leave it suspended for 2 minutes.
- 5) Once the test is completed, lower and release the load as previously directed.
- 6) Inspect the lifter for any stress damage, and repair or replace components as necessary to successfully pass the test.
- 7) Prepare a written report of the test and keep it on file.




**Take precautions in case load should fall during test.**



**Never use lifter that has failed test.**

## Remote Control System Test

 If the lifter has a Remote Control System, test it where the lifter is normally used. Use the radio transmitter to activate each of the remote functions.<sup>3</sup> Vary the transmitter's direction and distance from the lifter, to make sure transmissions are effective.<sup>4</sup>

If the Remote Control System is not functioning correctly, ...

- the battery for the radio transmitter may need to be replaced, or;
- metal or other electrically conductive surfaces may be causing radio interference. Reposition the transmitter to transmit signals effectively.

If the problem persists, vary the test conditions, to determine whether there is transmission interference in the work environment or the Remote Control System is not functioning. Correct any fault before using the Remote Control System.

1..... An equivalent simulation may also be used. Contact WPG for more information.

2..... A “qualified person” has successfully demonstrated the ability to solve problems relating to the subject matter and work, either by possessing a recognized degree in an applicable field or a certificate of professional standing, or by possessing extensive knowledge, training and experience.

3..... Use a test material with appropriate “LOAD CHARACTERISTICS” to test the “attach” and “release” functions.

4..... This may require assistance from someone near the lifter, to verify functions are working as intended.

Note: Refer to **SERVICE MANUAL #36105** when applicable.

## VACUUM PAD MAINTENANCE

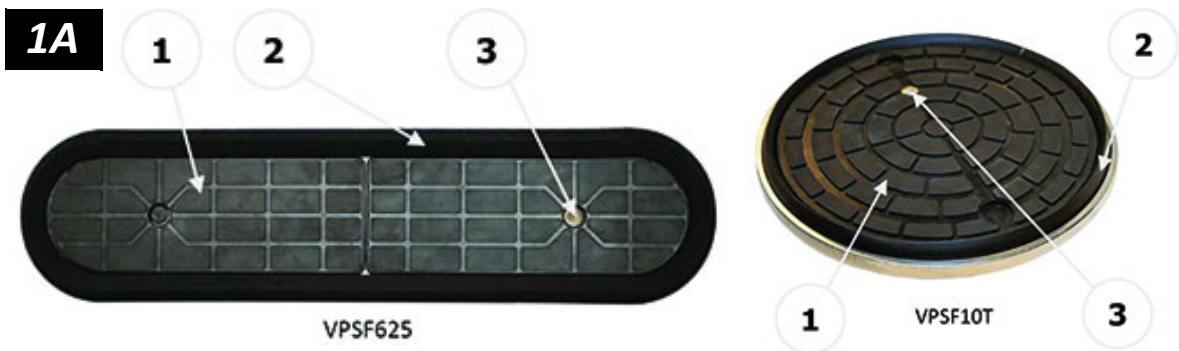
### Pad-to-Load Friction Coefficient

The friction coefficient represents the lifter's ability to resist load slippage. The Maximum Load Capacity assumes a friction coefficient of 1, based on testing of clean, new, standard rubber vacuum pads on clean, dry, regular glass. **If the lifter is used under other conditions, a qualified person must first determine the effective lifting capacity.**<sup>1</sup>

Long-term exposure to heat, chemicals or UV light can reduce the friction coefficient of vacuum pads. Replace pads and sealing rings or replaceable inserts every 2 years or more often when necessary.

### Pad Inspection

Inspect each vacuum pad (fig. 1A) according to the "INSPECTION SCHEDULE" and correct the following faults before using the lifter (see "REPLACEMENT PARTS", when applicable):



- Contaminants on the face (item 1 in fig. 1A) or sealing edges (item 2 in fig. 1A).
- Filter screen (item 3 in fig. 1A) missing from face.
- Nicks, cuts, deformation or abrasions in sealing edges.

**! Replace any sealing ring or pad insert that has damaged sealing edges (see "TO REPLACE SEALING RING IN VPFS10T PADS" or "TO REPLACE PAD INSERTS IN VPFS625 PADS", where applicable).**

1..... A "qualified person" has successfully demonstrated the ability to solve problems relating to the subject matter and work, either by possessing a recognized degree in an applicable field or a certificate of professional standing, or by possessing extensive knowledge, training and experience.

# MAINTENANCE

## Pad Cleaning



- 1) Regularly clean the face of each vacuum pad (fig. 1A), using soapy water or other mild cleansers to remove oil, dust and other contaminants.

Solvents, petroleum-based products (including kerosene, gasoline and diesel fuel) or any other harsh chemicals can damage pads.



***Never use harsh chemicals on vacuum pad.***

Many rubber conditioners can leave a hazardous film on pads.



***Never use rubber conditioners on vacuum pad.***

- 2) Prevent liquid from entering the vacuum system through the suction hole on the pad face.
- 3) Wipe the pad face clean, using a clean sponge or lint-free cloth to apply the cleanser.<sup>1</sup>
- 4) Allow the pad to dry completely before using the lifter.

1..... A brush with bristles *that do not harm rubber* can help remove contaminants clinging to sealing edges. If these cleaning methods are not successful, contact WPG or an authorized dealer for assistance.

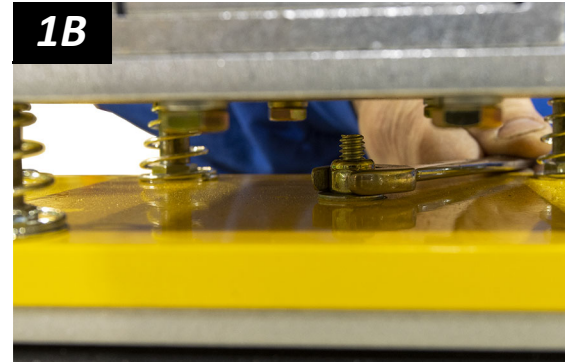
# MAINTENANCE

## TO REPLACE PAD INSERTS IN VPFS625 PADS

If the vacuum lifter has VPFS625 vacuum pads (#58383), replace its pad inserts (#49726):

*Note: The Pad Repair Kit (#58387) also includes associated hardware. Instead of setting aside and reusing the existing hardware as directed below, use the hardware supplied with the kit.*

- 1) Remove the lock nuts and washers that secure the top plate to the face plate of the pad assembly (fig. 1A). Make



sure to remove the hardware underneath the pad mount, as well (fig. 1B).

*Note: Set aside the removed hardware.*

- 2) Remove the old pad insert from the pad's plates (figs. 2A-B).



*Note: Do not remove the white plastic*

*spacers from the bottom plate (see arrow in fig. 2B).*

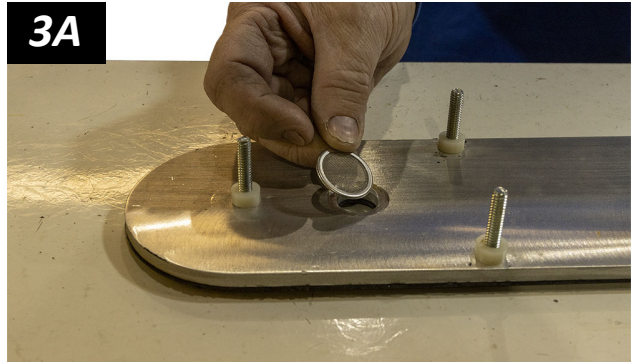
**Caution: If a pad insert does not easily separate from the plates, appropriate tools may be needed to complete this step. Take care to avoid damaging the plates.**

If needed, use a paint scraper or similar tool to remove pad insert debris from the plates (figs. 2C-D).



# MAINTENANCE

3) Clean and/or replace the filter screen (fig. 3A).

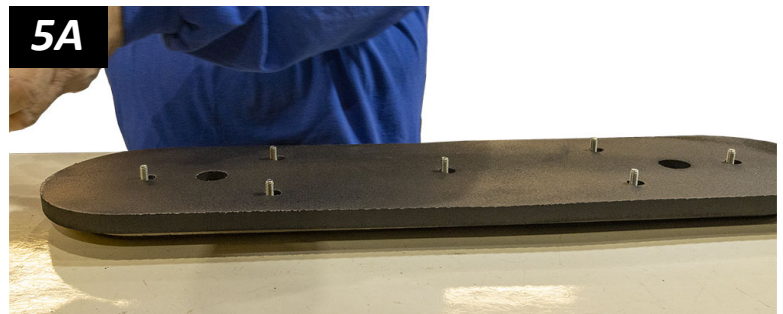


4) Inspect the new pad insert, to determine which side of the insert face has the smoother edge (circled in fig. 4A).

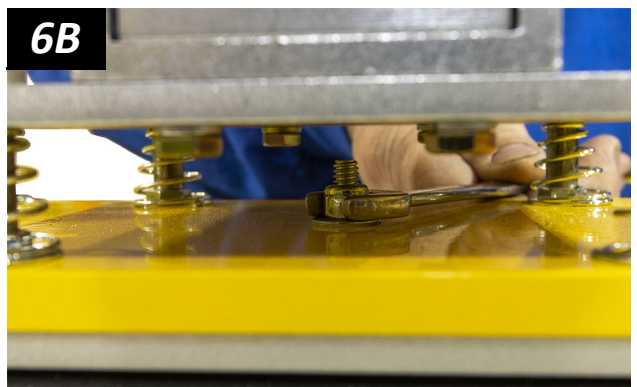
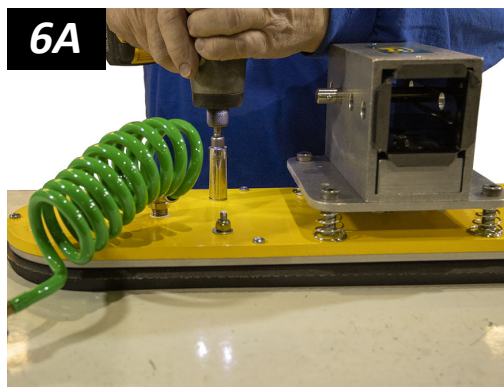
*Note: The difference in the edge smoothness will be subtle.*



5) Install the new pad insert on the bottom plate, making sure the smoother edge faces down (fig. 5A).



6) Applying pressure to the top plate, reinstall it and tighten hardware securely (fig. 6A).



Make sure to securely install hardware underneath the pad mount, as well (fig. 6B).

*Note: Replace worn nuts as needed.*

# MAINTENANCE

## TO REPLACE SEALING RING IN VPFS10T PADS

If the lifter has VPFS10T vacuum pads, replace sealing rings (**#49724RT** or **#49724TT**) as follows:

- 1) Remove the old sealing ring (fig. 1A).

*Note: Make sure the entire vacuum pad is clean, including the mounting groove.*

- 2) Place the inside edge of a new sealing ring against the inside edge of the mounting groove (fig. 2A).

- 3) Push the sealing ring into the mounting groove, beginning in 4 locations as shown circled in fig. 3A.

- 4) Push gently and firmly on the outside edge of the sealing ring until the flat side fits flush against the bottom of the mounting groove (fig. 4A). A pad ring installation tool (circled in fig. 4A) makes this step easier (see “REPLACEMENT PARTS”).

- 5) Make sure the sealing ring seats securely in the mounting groove, all the way around the vacuum pad (fig. 5A).

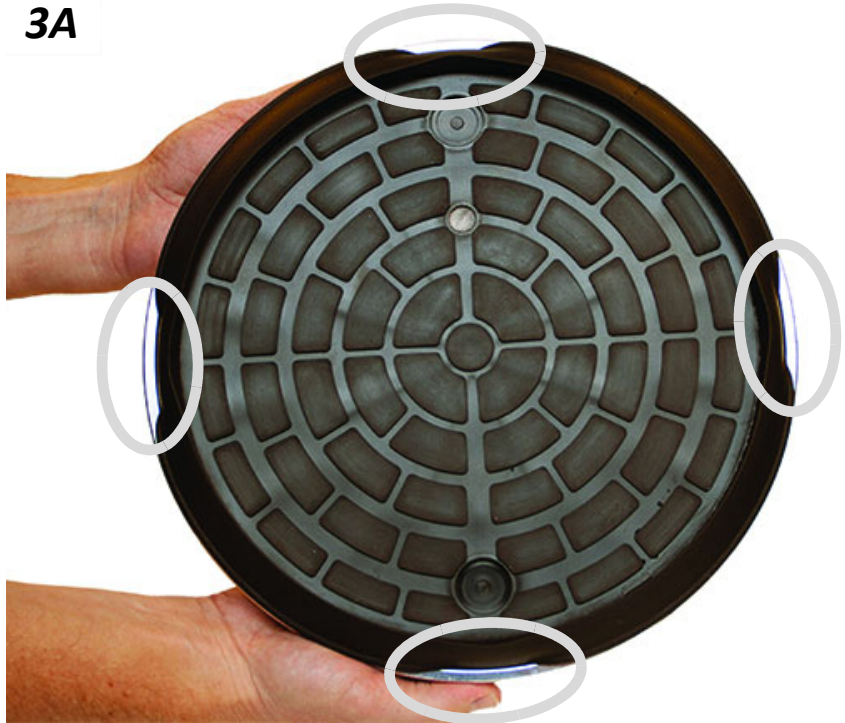
1A



2A



3A



4A



5A



*Note: If any part of the sealing ring comes out of the mounting groove, inspect the sealing ring for damage and reinstall an undamaged sealing ring.*



## TILT DAMPER ADJUSTMENT

The tilt damper minimizes unexpected or rapid tilting of the pad frame and load. Although the damper is set at the factory, you can readjust it as follows:

- 1) Turn the pin's locking lever down (fig. 1A) and pull the pin from the lower clevis (fig. 1B) to release the tilt damper.

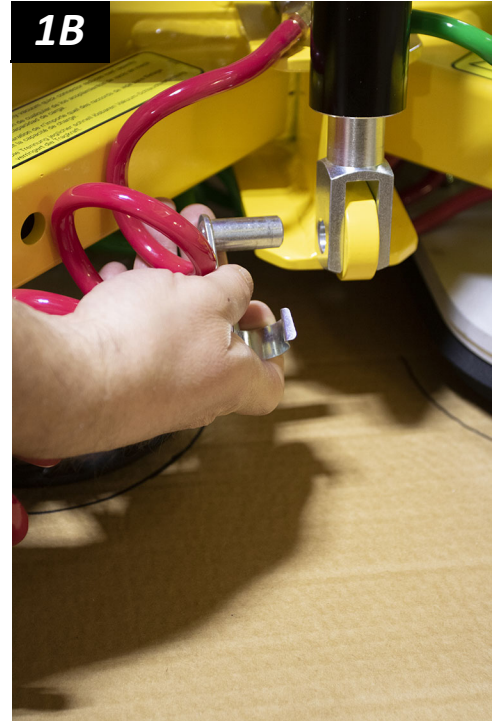
*Note: Do not unpin the damper from the upper clevis.*

- 2) Pull the piston rod out to its fully extended position (fig. 2A).
- 3) Turn the piston rod as necessary clockwise to increase damping, or counter-clockwise to decrease damping (fig. 3A).

**Caution:** Do not turn rod in completely.

Turning the piston rod all the way in may cause damage to the damper or other lifter components.

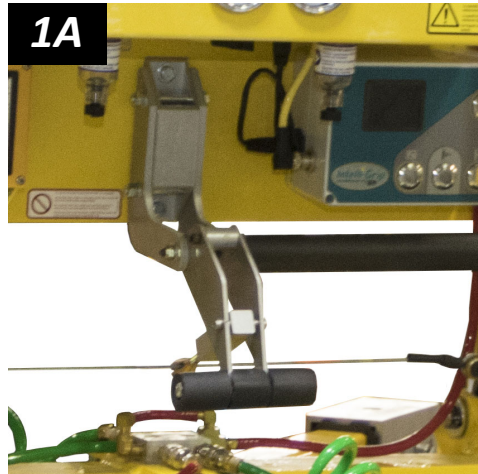
- 4) When damping is satisfactory, reattach the tilt damper to the lower clevis.



## TILT LATCHES ADJUSTMENT

If disengaging or locking out the tilt latches is difficult, adjust the cable tension:

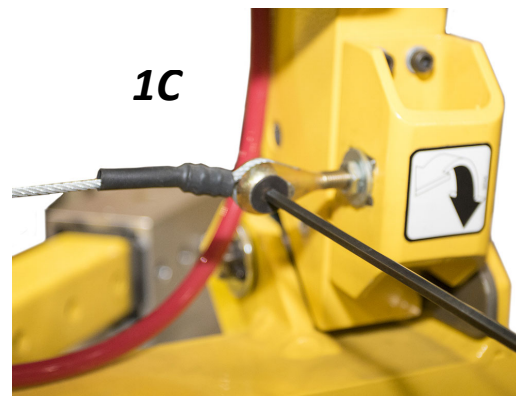
When the tilt latches are *engaged* (fig. 1A), the latch pins should not retract at all, but the cable should remain taught.



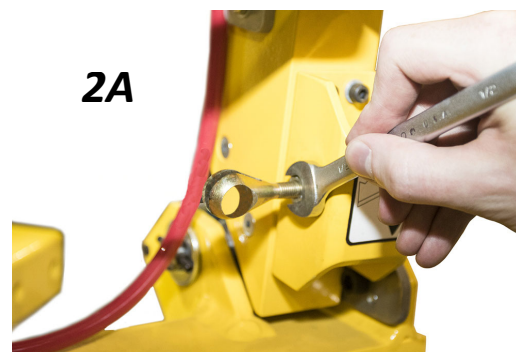
When the tilt control lever is placed in the *locked out* position (fig. 1B), the latch pins should retract fully and easily.



- 1) Remove the flat head socket screw from one clevis and remove the cable (fig. 1C).



- 2) Loosen the clevis lock nut (fig. 2A), and rotate the clevis in to increase cable tension or out to reduce cable tension.
- 3) Tighten the lock nut, making sure the slot in the clevis is oriented to minimize wear on the cable.
- 4) Reattach the cable, and secure it with the socket screw. Make sure the cable tension achieves the desired result. If not, readjust as needed.



# MAINTENANCE

## 12-VOLT BATTERY RECHARGE<sup>1</sup>

Charge the battery whenever the battery gauge shows reduced energy.<sup>2</sup> **Caution:** Make sure the lifter is powered down.

Identify the input voltage marked on the battery charger and plug it in to an appropriate power source.<sup>3</sup>

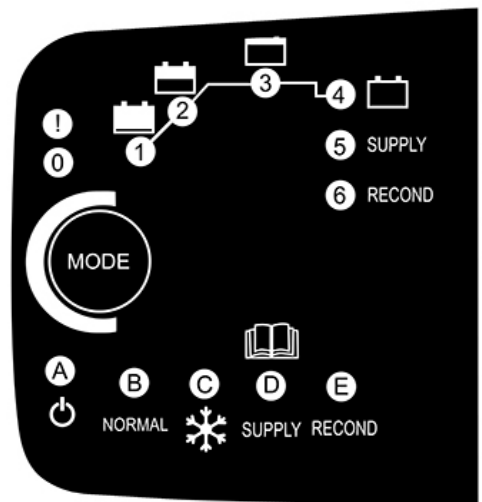


**Make sure power source has ground fault circuit interrupter.**

Press the “MODE” button to select “NORMAL” mode. Lights 1-4 indicate the charging level attained.<sup>4</sup> When the battery is fully charged, light 4 (green) turns on and the charger switches to maintenance mode.

The battery should take no more than 8 hours to charge completely.<sup>5</sup> After reaching level 3, the charger analyzes the battery condition. If the battery needs to be replaced, the charger's red error light (!) turns on (see “[REPLACEMENT PARTS](#)”).

Before you return the lifter to service, recheck the battery as previously directed.



- 1..... You may use a battery charger other than the one supplied, provided it is designed for 12-volt DC, AGM type, lead-acid batteries. Disconnect the battery from the vacuum generating system before charging.
- 2..... To maximize the battery's lifespan, charge it promptly after each use.
- 3..... Any external power supply must conform to all applicable local codes. The lifter is not intended for use while the charger is connected to AC power.
- 4..... If none of the charging level lights turns on, the battery connection or the battery itself may be faulty. If the red error light (!) turns on immediately, the battery leads may be reversed or the charger terminals may be short-circuited; once the problem has been corrected, the charger should function normally. The red error light can indicate other problems, depending on the mode selected and level of charging; if necessary, contact WPG for assistance.
- 5..... The charger automatically reduces the charging rate when the battery is fully charged.

# MAINTENANCE

## NOTIFICATION BUZZER BATTERY REPLACEMENT

- 1) Power down the lifter.
- 2) Release the buzzer battery holder by pressing inward and sideward in the direction marked on the holder.
- 3) Slide the battery tray out (fig. 3A).
- 4) Install a new 9-volt battery according to the polarity markings.
- 5) Slide the battery tray back into position.
- 6) Power up the lifter again, to test the new battery.



# MAINTENANCE

## INTELLI-GRIP® DIAGNOSTIC CODES

Refer to the following table when a diagnostic code appears on the LCD screen. Codes are listed in alphanumeric order. If the Explanations/Directions do not resolve the issue, contact qualified service personnel. All relevant parts are listed in “REPLACEMENT PARTS”.

Key:   = buzzer sounds      = buzzer sounds continuously      = strobe light flashes

| Code | On-Screen Message                 | Buzzer Pattern                    | Strobe Light Activity | Explanations/Directions   |
|------|-----------------------------------|-----------------------------------|-----------------------|---|
| B00  | “Low 12V Battery (#)”             | 1 chirp every 2 seconds           | (none)                | Charge 12V <u>battery</u> or, if necessary, replace it (see “ <a href="#">12-VOLT BATTERY RECHARGE</a> ”). Cold battery may need to be warmed and/or charged more often.  |
| B01  | “Lockout (low 12V battery) (#)”   | continuous                        | (none)                | Once “Power Save” mode is activated, “attach” and “release” functions are prevented because 12V <u>battery</u> energy is insufficient. Charge battery before next lift (see “ <a href="#">12-VOLT BATTERY RECHARGE</a> ”).  |
| B02  | “Replace 12V battery?”            | 1 chirp per minute                | (none)                | Check condition of 12V <u>battery</u> (see “ <a href="#">Checking the 12-Volt Battery</a> ” and “ <a href="#">12-VOLT BATTERY RECHARGE</a> ”). Since cold battery may prematurely activate this notification, warm battery and retest when appropriate. Replace battery as needed.<br>Note: This notification can be activated in error if <u>battery charger</u> is plugged into power source while lifter is powered up. If so, power down lifter, disconnect charger from power source, and power up again. If code persists, check battery condition as directed above. |
| B03  | “Charge 12V battery soon”         | 1 chirp per minute                | (none)                | Charge 12-volt <u>battery</u> (see “ <a href="#">12-VOLT BATTERY RECHARGE</a> ”).   |
| B09  | “Replace 9V battery?”             | 1 chirp per minute                | (none)                | Replace 9V battery for <u>notification buzzer</u> as needed (see “ <a href="#">NOTIFICATION BUZZER BATTERY REPLACEMENT</a> ”).  |
| C00  | “Fail-safe on module”             | continuous                        | on                    | Modular <u>circuit board</u> has activated fail-safe mode, to prevent potential injury. Service is required.  |
| C011 | “Communication failure, module 1” | fast chirp                        | (none)                | Fault is detected in connection between modular <u>circuit board</u> and <u>Intelli-Grip® control unit</u> . If code does not clear automatically, service is required.   |
| C021 | “Internal error, module 1”        | continuous                        | (none)                | Fault is detected in modular <u>circuit board</u> . If code does not clear automatically, service is required.  |
| C03  | “Firmware updater detected (#)”   | (none)                            | (none)                | Service tool is connected. Remove it before resuming lifter use and contact WPG.  |
| C04  | “Module revision not compatible”  | 1 chirp every 2 seconds           | (none)                | Make sure lifter is used within Operating Temperatures (see “ <a href="#">SPECIFICATIONS</a> ”). Then power lifter down and up again. If code persists, the modular <u>circuit board</u> is incompatible or it has failed. Service is required.   |
| C05  | “Module revision lockout”         | continuous (while button is held) | (none)                | Once “Power Save” mode is activated, “attach” and “release” functions are prevented in connection with Code C04. Service is required.   |

# MAINTENANCE

| Code                            | On-Screen Message                      | Buzzer Pattern                    | Strobe Light Activity | Explanations/Directions  |
|---------------------------------|--|-----------------------------------|-----------------------|--|
| C06                             | "Control head revision not compatible" | 1 chirp every 2 seconds           | (none)                | Incompatible version of software was installed or <u>Intelli-Grip® control unit</u> has failed. Service is required.   |
| C07                             | "Control head revision lockout"        | continuous (while button is held) | (none)                | Once "Power Save" mode is activated, "attach" and "release" functions are prevented in connection with Code C06. Service is required.  |
| E00<br>E01<br>E02<br>E03<br>E04 | "EEPROM error, cell #"                 | occasional chirp                  | (none)                | Memory error detected. Service is required.  |
| I000                            | "I2C error (#)"                        | single chirp                      | (none)                | Fault(s) detected in cable connecting to modular <u>circuit board</u> . If code does not clear automatically, service is required.   |
| N00                             | "Automatic attach"                     | (none)                            | (none)                | System activated "attach" mode as precaution because significant vacuum was detected, even though no one initiated "attach" function. No corrective action is necessary. When appropriate, qualified service personnel can adjust sensitivity to vacuum detection.   |
| N01                             | "Automatic attach"                     | (none)                            | (none)                | System activated "attach" mode as precaution because load did not release completely. No corrective action is necessary. When appropriate, qualified service personnel can adjust sensitivity to vacuum detection.   |
| N02                             | "Automatic attach"                     | (none)                            | (none)                | System activated "attach" mode as precaution when lifter was powered up because power was previously lost while load was attached. No corrective action is necessary.  |
| N03                             | "Unable to turn module power off"      | 1 chirp every 2 seconds           | (none)                | Modular <u>circuit board</u> failed to power down. Remove 9V battery. Disconnect connector between 12V <u>battery</u> and vacuum generating system. Charge battery completely (see " <u>12-VOLT BATTERY RECHARGE</u> "). Then reconnect battery and try to power down again. If code persists, disconnect connector. Service is required.      |
| N04                             | "Failed to turn controls power off"    | 1 chirp every 2 seconds           | (none)                | <u>Intelli-Grip® control unit</u> failed to power down. Remove 9V battery. Disconnect connector between 12V <u>battery</u> and vacuum generating system. Charge battery completely (see " <u>12-VOLT BATTERY RECHARGE</u> "). Then reconnect battery and try to power down again. If code persists, disconnect connector. Service is required. |
| N05                             | "Unable to turn module power on"       | 1 chirp every 2 seconds           | (none)                | Modular <u>circuit board</u> failed to power up. Charge 12V <u>battery</u> (see " <u>12-VOLT BATTERY RECHARGE</u> "). Then power lifter up again. If code persists, service is required.   |
| N06                             | "Power-down reminder"                  | 2 chirps                          | on briefly            | Power down to prevent 12V <u>battery</u> discharge when lifter is not in use.  |
| N07                             | "Auto power-down disabled"             | (none)                            | (none)                | Automatic power-down is prevented. Power lifter down and up again. If code persists, service is required.  |
| N08                             | "powering down in # seconds"           | 1 chirp per minute                | (none)                | Lifter will automatically power down in number of seconds shown. Press any button to cancel action.  |

# ← MAINTENANCE →

| Code                         | On-Screen Message   | Buzzer Pattern           | Strobe Light Activity | Explanations/Directions  |
|------------------------------|---|--------------------------|-----------------------|--|
| N10                          | "App-support hardware fault"                                      | (none)                   | (none)                | Fault is detected in hardware that enables communication with mobile app. Power lifter down and up again. If code persists, service is required.   |
| U00                          | "WARNING! Is load attached?"                                      | fast chirp               | on                    | Attempt was made to power down lifter while load was still detected. Lower load onto stable support and release load <i>before</i> powering down lifter.   |
| U01                          | "Also hold [Fn] to power down"                                    | (none)                   | (none)                | Hold " <u>function</u> " button and " <u>power</u> " button at same time to power down lifter.   |
| U02                          | "Turn off? Let go of buttons"                                     | (none)                   | (possible)            | Use only " <u>function</u> " button and " <u>power</u> " button to power down lifter. Lifter cannot be powered down while any other button is pressed.   |
| U03                          | "Timed release: # seconds"  | 1 chirp per button press | on                    | Timed release function is activated for number of seconds shown (see " <a href="#">TO RELEASE THE PADS FROM THE LOAD</a> "). Press " <u>function</u> " button to cancel action or press " <u>attach</u> " button to override. No corrective action is necessary.   |
| U04                          | "Also hold [Fn] to release"                                       | (none)                   | (none)                | Hold " <u>function</u> " button and " <u>release</u> " button at same time to release load.  |
| U06                          | "Let go of [Fn] and Release"                                      | (none)                   | on                    | Use only " <u>attach</u> " button to attach load. While " <u>attach</u> " button is pressed, lifter does not respond to pressing any other button. Release all buttons and press button(s) again to activate different function.   |
| U08                          | "Menu not available in Attach"                                    | (none)                   | (none)                | Operator Menus cannot be accessed while lifter is attached to load.  |
| U09                          | "Counterweight not retracted"                                     | continuous               | on                    | "Release" function is prevented because counterweight is not positioned correctly. Reposition counterweight as directed (see Counter-Balancer <i>OPERATING INSTRUCTIONS</i> , if necessary).   |
| U10                          | "Use POWER button for Live Stats"                                 | (none)                   | (none)                | "Power" button (not " <u>function</u> " button) is now used to access Live Stats. No corrective action is necessary.   |
| U11                          | "Testing battery - wait to attach"                                | (none)                   | (none)                | "Attach" function is prevented because <u>battery</u> test is in progress. Wait until <u>vacuum pump</u> stops running and try again.  |
| V000                         | "INSUFFICIENT VACUUM!"  | continuous               | on                    | Immediately lower load onto stable support until adequate vacuum can be obtained. Check load and <u>vacuum pads</u> for damage. Consult relevant topics in "ASSEMBLY", "OPERATION", "INSPECTIONS AND TESTS", and "MAINTENANCE".  |
| V001<br>V002<br>V003<br>V004 | "INSUFFICIENT VACUUM #!"<br>(# indicates relevant vacuum circuit) | continuous               | on                    | Immediately lower load onto stable support until adequate vacuum can be obtained in vacuum circuit indicated. Check load and <u>vacuum pads</u> for damage. Consult relevant topics in "ASSEMBLY", "OPERATION", "INSPECTIONS AND TESTS", and "MAINTENANCE".<br>This code can be activated in connection with Code N00. |

# ← MAINTENANCE →

| Code                                 | On-Screen Message   | Buzzer Pattern  | Strobe Light Activity | Explanations/Directions  |
|--------------------------------------|---|---|-----------------------|--|
| V011<br>V012<br>V013<br>V014<br>V015 | "Vacuum decrease on circuit #"<br><br>(# indicates relevant vacuum circuit) | 3 chirps  | (none)                | Vacuum decreased at greater rate than expected in circuit(s) indicated. Possible causes include bouncing or landing load, as well as use on rough or porous loads and other sources of vacuum leaks. Consult relevant topics in "ASSEMBLY", "OPERATION", "INSPECTIONS AND TESTS", and "MAINTENANCE" to eliminate leaks when possible. When appropriate, qualified service personnel can adjust sensitivity to vacuum level reductions. |
| V020                                 | "Vacuum not increasing normally"  | 1 chirp every 2 seconds   | on                    | Although lifter began to attach, vacuum level did not increase at normal rate. Make sure all <u>vacuum pads</u> seal securely (see " <a href="#">Sealing the Pads on the Load</a> " and " <a href="#">Reading the Vacuum Gauges</a> "). This Code can be activated by use at high elevation. If so, contact WPG for directions.  |
| V03A<br>V03B                         | "Pump running excessively"  | 1 chirp every 2 seconds   | (none)                | <u>Vacuum pump</u> is running more often than normal. Likely causes include significant vacuum leak or difficulty achieving minimum vacuum level due to high elevation. In case of suspected leak, check for fault(s) in vacuum system. See relevant topics in "ASSEMBLY," "OPERATION" "INSPECTIONS AND TESTS", and "MAINTENANCE". In case of high elevation, contact WPG for directions.  |
| V040                                 | "Lockout (vacuum sensor error)"   | continuous  | (none)                | Once "Power Save" mode is activated, "attach" and "release" functions are prevented due to a <u>vacuum sensor</u> malfunction. Make sure sensor connectors are correctly plugged into <u>circuit board</u> .   |
| V050                                 | "DANGER! INSUFFICIENT VACUUM!"  | continuous  | on                    | Vacuum levels in BOTH circuits are insufficient for lifting. <b><i>Keep everyone away from suspended load until it can be safely lowered to a stable support.</i></b> Service is required.   |
| V081<br>V082<br>V083<br>V084         | "Sensor # error (low)"<br><br>(# indicates relevant vacuum circuit)         | continuous in "attach" mode;<br>1 chirp every minute in "power save" mode | (none)                | <u>Vacuum sensor</u> malfunction in vacuum circuit indicated. Make sure sensor connector is correctly plugged into <u>circuit board</u> .  |
| V091<br>V092<br>V093<br>V094         | "Sensor # error (high)"<br><br>(# indicates relevant vacuum circuit)        | continuous in "attach" mode;<br>1 chirp every minute in "power save" mode | (none)                | <u>Vacuum sensor</u> malfunction in vacuum circuit indicated. Make sure sensor connector is correctly plugged into <u>circuit board</u> .  |



# REPLACEMENT PARTS

| Stock No. | Description   | Qty.  |
|-----------|---|-------|
| 93022     | Quick Connector – 1/8 FNPT – Male End – w/45° Barb  | 10/12 |
| 65443     | Vacuum Hose – 3/8" ID x 5/8" OD – Clear   | *     |
| 65442CA   | Vacuum Hose – 0.160" ID x 1/4" OD – Red   | *     |
| 65442AM   | Vacuum Hose – 0.245" ID x 3/8" OD x 48" Length – Coiled – Green                           | 3     |
| 65441     | Vacuum Hose – 0.245" ID x 3/8" OD x 48" Length – Coiled – Red                             | 3     |
| 65440     | Vacuum Hose – 0.245" ID x 3/8" OD – Red   | *     |
| 65439BM   | Vacuum Hose – 3/32" ID x 5/32" OD – Green   | *     |
| 65439AM   | Vacuum Hose – 3/32" ID x 5/32" OD – Red   | *     |
| 65437     | Vacuum Hose – 0.245" ID x 3/8" OD – Green   | *     |
| 65429BM   | Vacuum Hose – 0.160" ID x 1/4" OD – Green   | *     |
| 65025     | Pad Spring – Tapered Type (for VPFS625 pad)   | 24    |
| 65010     | Pad Spring – Coil Type (for optional VPFS10T pad)   | 8     |
| 64713AU   | Battery Charger – 7 A – 240 V AC – Australian Type  | 1     |
| 64712US   | Battery Charger – 7 A – 100 / 120 V AC  | 1     |
| 64711EU   | Battery Charger – 7 A – 240 V AC  | 1     |
| 64670     | Battery – 12 V DC – 35 Amp-Hours  | 1     |
| 59906     | Remote Control System Retrofit Kit (optional)   | 1     |
| 58387     | Pad Repair Kit (for VPFS625 pads)   | 4     |
| 58383     | Vacuum Pad – Model VPFS625 – 6" x 25" [15 cm x 64 cm] – w/Replaceable Sealing Insert      | 6     |
| 58380PF   | Vacuum Pad Replacement Face (for VPFS625 pads)  | 4     |
| 58371AA   | Conversion Kit for optional VPFS10T Pads  | 1     |
| 54107     | Movable Pad Mount – 2" Tubing Size (for optional VPFS10T pad)                             | 8     |
| 53124     | Pad Fitting – Elbow – 5/32" ID – Long Stem (for optional VPFS10T pad)                     | 8     |
| 49726     | Vacuum Pad Insert – Model VIFS625 / 6" x 25" [15 cm x 64 cm] (for VPFS625 pad)            | 6     |
| 49724TT   | Sealing Ring – Model VIFS10T2 – Closed Cell Foam (for optional VPFS10T pad)               | 8     |
| 49724RT   | Sealing Ring – Model VIFS10T3 – Heat-Resistant Rubber (for optional VPFS10T pad)          | 8     |
| 49672FT   | Vacuum Pad – Model VPFS10T / 10" [25 cm] Diameter – w/Replaceable Sealing Ring (optional) | 8     |
| 49150     | End Plug – 2-1/2" x 2-1/2" x 1/4" Tubing Size   | 2     |
| 49130     | End Plug – 2" x 3" x 1/4" Tubing Size   | 2     |
| 49122     | End Plug – 2" x 2" x 1/4" Tubing Size   | 12    |
| 36105     | Service Manual – 12 V DC – Dual Vacuum System – Intelli-Grip®                             | 1     |
| 29353     | Pad Cover (for optional VPFS10T pad)  | 8     |
| 20050     | Pad Ring Installation Tool (for optional VPFS10T pad)                                     | 1     |
| 16056     | Quick Connector – 1/8 FNPT – Female End   | 12    |
| 15791     | Control Handle  | 2     |
| 15632     | Pad Filter Screen – Small (for optional VPFS10T pad)                                      | 8     |
| 15630     | Pad Filter Screen – Large (for VPFS625 pad)   | 6     |
| 15624     | Hose Fitting – Y-Connector – 1/4" Barb  | 4     |
| 15310AM   | Pad Fitting – Push-In Swivel Elbow – 1/4 MNPT to 3/8" OD Hose Size (for VPFS625 pad)      | 6     |
| 13530     | Cotterless Hitch Pin – 1/2" x 3-1/2"  | 10    |
| 10906PM   | Shoulder Bolt – Socket Head – 3/8" x 1" x 5/16-18 Thread (for VPFS625 pad)                | 24    |
| 10904     | Shoulder Bolt – Socket Head – 5/16" x 1" x 1/4-20 Thread (for optional VPFS10T pad)       | 48    |

\* – Length as required; sold by the inch (approx. 2.5 cm).

See **SERVICE MANUAL #36105** for additional parts.

**SERVICE ONLY WITH IDENTICAL REPLACEMENT PARTS,  
AVAILABLE AT [WPG.COM](http://WPG.COM) OR THROUGH AN AUTHORIZED WPG DEALER**

# REGISTRATION AND LIMITED WARRANTY

## TO REGISTER THIS WPG PRODUCT

Go to the [PRODUCT REGISTRATION](#) page at [wpg.com](#) and complete the form. Registration keeps you advised of important updates and notifications, and simplifies inquiries to WPG regarding your product. Registration is **not** required to activate your Limited Warranty (see next section).

## ABOUT THE LIMITED WARRANTY



*Note: Read the [WARRANTY RETURN FORM](#) at [wpg.com](#) for important details about the Limited Warranty.*

Wood's Powr-Grip® (WPG) products are warranted to be free from defects in manufacturing and materials for 1 year from the date of purchase.

If a problem develops during the warranty period, follow the instructions below to obtain warranty service. If inspection shows that the product has a defect, WPG will repair or replace the product without charge.



## Obtaining Warranty Service or Repair Service

**For customers in the U.S. and Canada:** Go to the [EXCHANGES, REPAIRS, & WARRANTIES](#) page at [wpg.com](#) and click the applicable link. Alternatively, you may contact the WPG Technical Service Department (see contact information below).

**For customers in all other localities:** Contact the WPG Technical Service Department (see contact information below) or your dealer for assistance.

| ADDRESS   | EMAIL  | PHONE                                |
|---|--|--------------------------------------|
| Wood's Powr-Grip Co., Inc.<br>908 West Main St.<br>Laurel, MT USA 59044 | <a href="mailto:contactus@wpg.com">contactus@wpg.com</a> | (1) 800-548-7341<br>(1) 406-628-8231 |

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# ENGINEERING DRAWINGS

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**CLADDING LIFTER,  
DC-VOLTAGE,  
WITH INTELLI-GRIP®  
TECHNOLOGY**

(Available with REMOTE CONTROL SYSTEM)

Model numbers: MTCL6625DC3, MTCL810TDC3



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STANDARD

712A-W01 [B-W01]

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INTELLI-GRIP VACUUM CONTROL SYSTEM

MTCL  
MODULE B WIRING SCHEMATIC  
D712A-W01 [B-W01]

|         |             |                |                  |                      |             |                  |
|---------|-------------|----------------|------------------|----------------------|-------------|------------------|
| SIZE: A | SCALE: NONE | REVISION: 03.C | ECN NUMBER: 5103 | ECN DATE: 05/08/2023 | ECN BY: CCH | EST. WEIGHT: N/A |
|---------|-------------|----------------|------------------|----------------------|-------------|------------------|

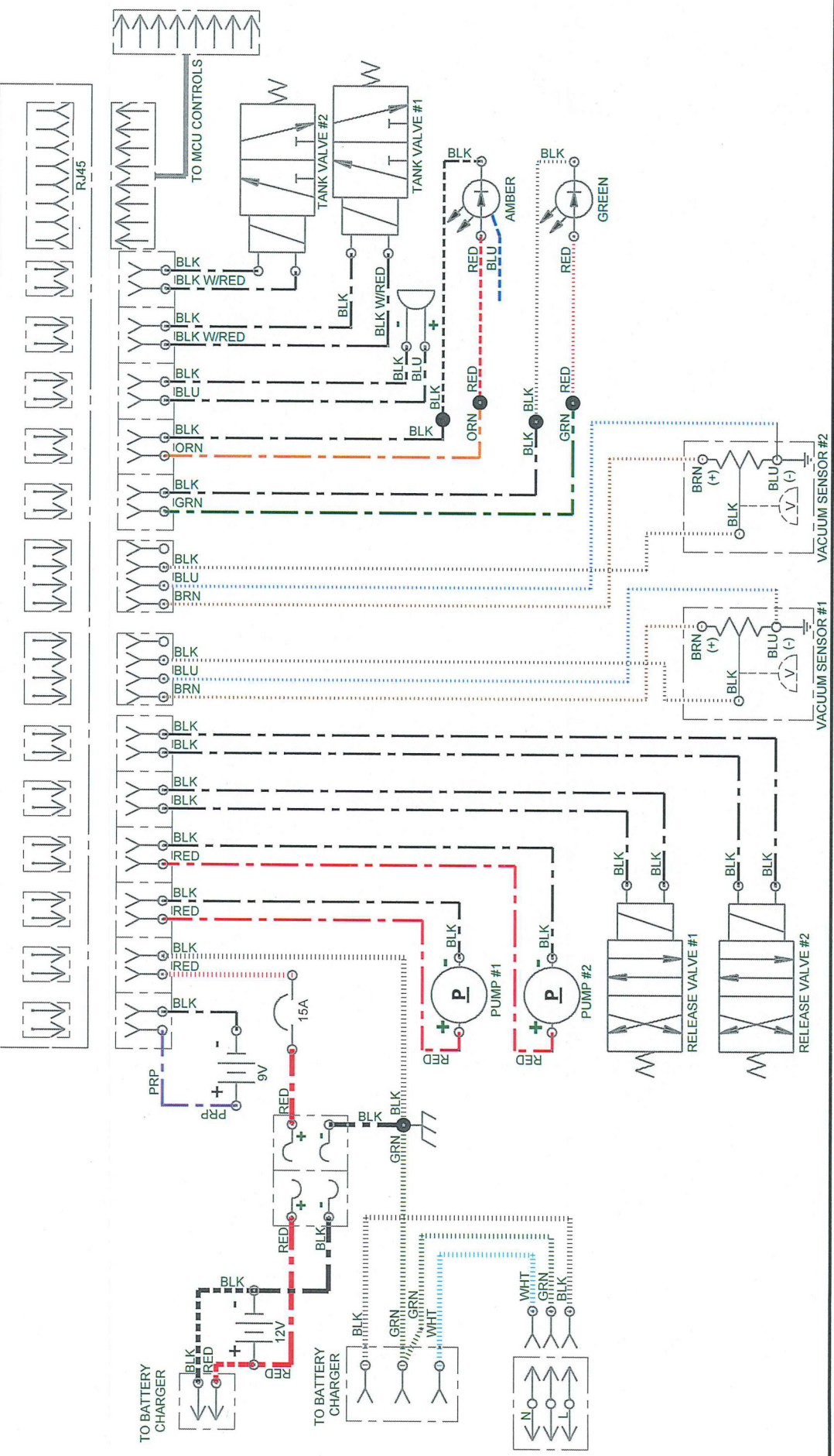
WIRE LEGEND: CONTROLLED BY WIRING SYMBOLS DRAWING EXCEPT AS NOTED AND BELOW.

LINE STYLES AND WIDTHS FOR WIRE UNLESS NOTED OTHERWISE:  
 ..... 24AWG  
 - - - - - 22AWG  
 - - - - - 20AWG  
 - - - - - 18AWG  
 - - - - - 16AWG  
 - - - - - 14AWG  
 - - - - - 12AWG  
 - - - - - 10AWG  
 - - - - - 8AWG  
 - - - - - 6AWG  
 - - - - - 4AWG

DATE: 10/07/2016  
 PRODUCT MANAGER: MARTY P.  
 CHECKED: *CL*  
 APPROVED: *AMM*

DATE: *06-06-23*  
*6/7/23*

MODULE B CONNECTIONS



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WOOD'S POWER-GRIP CO., INC. LAUREL, MONTANA U.S.A.



700# MANUAL TILTER - CLADDING MICROCONTROLLER POWER SYSTEM AUXILIARY BUTTONS WIRING SCHEMATIC NP275026-W02 [W02]

PRODUCT MANAGER: KELLY K. DATE: 09/16/2016

CHECKED:

APPROVED:

|         |             |                |                      |                      |             |                  |
|---------|-------------|----------------|----------------------|----------------------|-------------|------------------|
| SIZE: A | SCALE: NONE | REVISION: 04-A | ECN NUMBER: VER 04-A | ECN DATE: 06/24/2022 | ECN BY: KMK | EST. WEIGHT: N/A |
|---------|-------------|----------------|----------------------|----------------------|-------------|------------------|

