

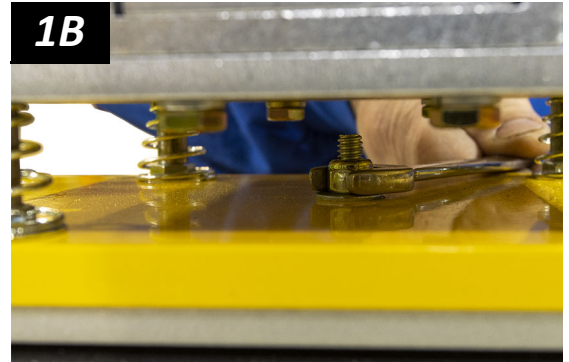
MAINTENANCE

TO REPLACE PAD INSERTS IN VPFS625 PADS

If the vacuum lifter has VPFS625 vacuum pads (#58383), replace its pad inserts (#49726):

Note: The Pad Repair Kit (#58387) also includes associated hardware. Instead of setting aside and reusing the existing hardware as directed below, use the hardware supplied with the kit.

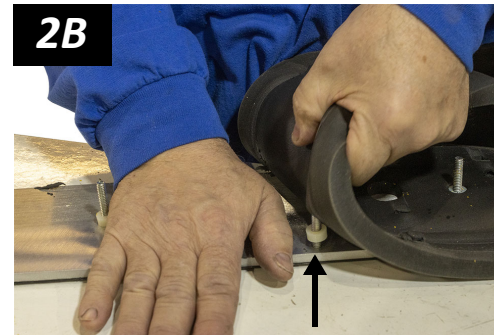
- 1) Remove the lock nuts and washers that secure the top plate to the face plate of the pad assembly (fig. 1A). Make



sure to remove the hardware underneath the pad mount, as well (fig. 1B).

Note: Set aside the removed hardware.

- 2) Remove the old pad insert from the pad's plates (figs. 2A-B).

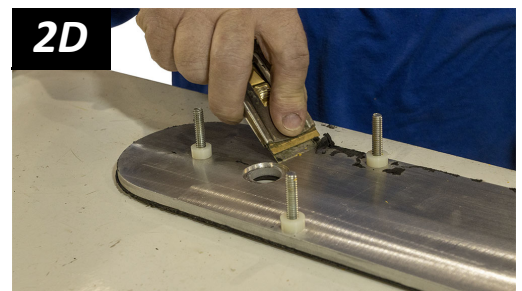


Note: Do not remove the white plastic

spacers from the bottom plate (see arrow in fig. 2B).

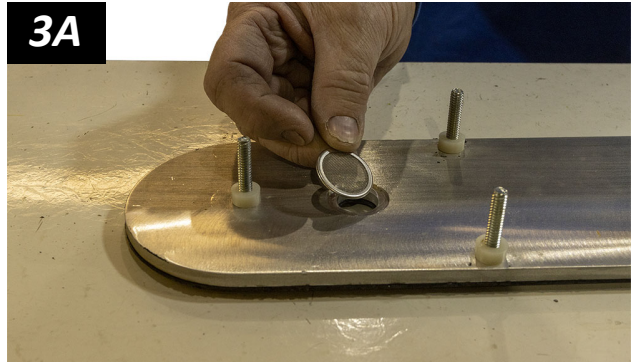
Caution: If a pad insert does not easily separate from the plates, appropriate tools may be needed to complete this step. Take care to avoid damaging the plates.

If needed, use a paint scraper or similar tool to remove pad insert debris from the plates (figs. 2C-D).



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- 3) Clean and/or replace the filter screen (fig. 3A).

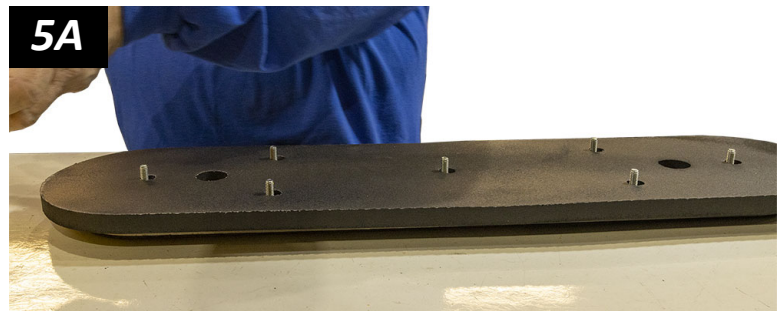


- 4) Inspect the new pad insert, to determine which side of the insert face has the smoother edge (circled in fig. 4A).

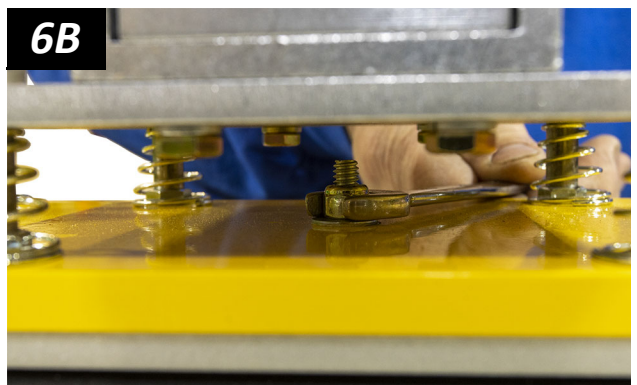
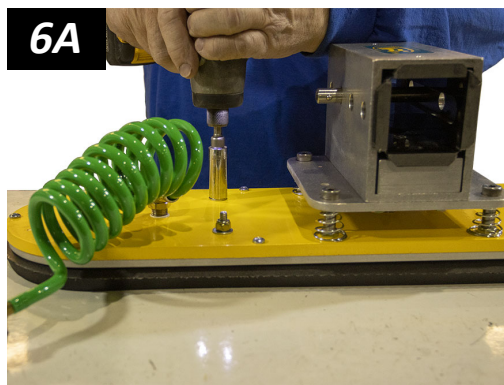
Note: The difference in the edge smoothness will be subtle.



- 5) Install the new pad insert on the bottom plate, making sure the smoother edge faces down (fig. 5A).



- 6) Applying pressure to the top plate, reinstall it and tighten hardware securely (fig. 6A).



Make sure to securely install hardware underneath the pad mount, as well (fig. 6B).

Note: Replace worn nuts as needed.